NOTE: Read the entire instruction manual before starting the installation

This supplement only applies to 40RU size 16, 25, 28 & 30 units when the 10th digit of the Model Number is either a 1, 2, or 3 as shown in the Model Number Nomenclature diagram below. Check the Unit Nameplate (see Figs. 1 & 2). If the digit in the 10th position is not either a 1, 2, or 3 discard this document.

**MODEL NUMBER NOMENCLATURE**

```
4 0  R  U  A  A  1  6  A  1  A  6  -  0  A  O  A  0
```

- **Unit Heat Type**
  - 40RU = Packaged Air-Handling Unit
  - Puron® R-410A Refrigerant

- **Type of Coil**
  - A = Standard 4 Row DX Puron Coil
  - Q = Heat Pump
  - S = Chilled Water Coil

- **Refrigeration Options**
  - A = None

- **Indoor Fan Options – Belt Drive**
  - 1 = Standard Motor / Standard Drive
  - 2 = Standard Motor / Medium Drive
  - 3 = High Motor / High Drive*

- **Cooling Tons**
  - 16 = 15 ton
  - 25 = 20 ton
  - 28 = 25 ton
  - 30 = 30 ton

*Size 30 units - designate standard motor and high static drive.
SAFETY CONSIDERATIONS

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock or other conditions which may cause personal injury or property damage. Consult a qualified installer, service agency, or your distributor or branch for information or assistance. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with the kits or accessories when installing.

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloths for brazing operations and have a fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions attached to the unit. Consult local building codes and appropriate national electrical codes (in USA, ANSI/NFPA70, National Electrical Code (NEC); in Canada, CSA C22.1) for special requirements.

It is important to recognize safety information. This is the safety-alert symbol △. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices, which may result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.

ELECTRICAL HAZARD
Failure to follow this caution may result in personal injury or product and property damage.

The electrical data contained in this document is only for use with 40RU size 16, 25, 28 and 30 units which display either a 1, 2, or 3 in the 10th position of the 18 digit model number as displayed on the unit’s nameplate.

See Fig. 1 for location of the unit’s nameplate.
See Fig. 2 for details of the 18 digit model number.

WARNING
ELECTRICAL SHOCK HAZARD
Failure to follow this warning could cause personal injury or death.

Before performing service or maintenance operations on unit, always turn off main power switch to unit and install lockout tag. Unit may have more than one power switch.

CAUTION

Fig. 1 - Location of Unit Nameplate
Table 1 – Electrical Data, Standard Motors

<table>
<thead>
<tr>
<th>UNIT</th>
<th>V−PH−Hz†</th>
<th>VOLTAGE LIMITS</th>
<th>FAN MOTOR</th>
<th>POWER SUPPLY</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>Hp (kW)</td>
<td>FLA</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Min Circuit Amps</td>
<td>MOCP</td>
</tr>
<tr>
<td>40RUA*16</td>
<td>208/230–3–60</td>
<td>187–253</td>
<td>3.7 (2.76)</td>
<td>10.6</td>
</tr>
<tr>
<td>40RUQ*16</td>
<td>460–3–60</td>
<td>414–506</td>
<td>3.7 (2.76)</td>
<td>4.6</td>
</tr>
<tr>
<td>40RUS*16</td>
<td>575–3–60</td>
<td>518–632</td>
<td>3.0 (2.24)</td>
<td>3.8</td>
</tr>
<tr>
<td>40RUA*25</td>
<td>208/230–3–60</td>
<td>187–253</td>
<td>5.0 (3.73)</td>
<td>14/16.2</td>
</tr>
<tr>
<td>40RUQ*25</td>
<td>460–3–60</td>
<td>414–506</td>
<td>5.0 (3.73)</td>
<td>6.4</td>
</tr>
<tr>
<td>40RUS*25</td>
<td>575–3–60</td>
<td>518–632</td>
<td>5.0 (3.73)</td>
<td>5.1</td>
</tr>
<tr>
<td>40RUS*28</td>
<td>460–3–60</td>
<td>414–506</td>
<td>7.5 (5.59)</td>
<td>9.7</td>
</tr>
<tr>
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<td>575–3–60</td>
<td>518–632</td>
<td>7.5 (5.59)</td>
<td>7.8</td>
</tr>
<tr>
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<td>208/230–3–60</td>
<td>187–253</td>
<td>10.0 (7.46)</td>
<td>28.2/26.8</td>
</tr>
<tr>
<td>40RUS30</td>
<td>460–3–60</td>
<td>414–506</td>
<td>10.0 (7.46)</td>
<td>13.4</td>
</tr>
<tr>
<td></td>
<td>575–3–60</td>
<td>518–632</td>
<td>10.0 (7.46)</td>
<td>10.3</td>
</tr>
</tbody>
</table>

**NOTE:** See page 4 for table legend and notes
### Table 2 – Electrical Data, Alternate Motors

<table>
<thead>
<tr>
<th>UNIT</th>
<th>V–PH–Hz†</th>
<th>VOLTAGE LIMITS</th>
<th>FAN MOTOR</th>
<th>POWER SUPPLY</th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Hp (kW)</td>
<td>FLA</td>
<td>Minimum</td>
<td>MOCP</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Circuit Amps</td>
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<td></td>
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</tr>
<tr>
<td>40RUA*16</td>
<td>208/230–3–60</td>
<td>187–253</td>
<td>5.0 (3.73)</td>
<td>14.6/12.8</td>
<td>18.3/16.0</td>
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<td>414–506</td>
<td>5.0 (3.73)</td>
<td>6.4</td>
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<td>40RUS*16</td>
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<td>518–632</td>
<td>5.0 (3.73)</td>
<td>5.1</td>
<td>6.4</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>40RUQ*25</td>
<td>460–3–60</td>
<td>414–506</td>
<td>7.5 (5.59)</td>
<td>9.7</td>
<td>12.1</td>
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<td></td>
</tr>
<tr>
<td>40RUS*25</td>
<td>575–3–60</td>
<td>518–632</td>
<td>7.5 (5.59)</td>
<td>7.8</td>
<td>9.8</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>40RUA*28</td>
<td>208/230–3–60</td>
<td>187–253</td>
<td>10.0 (7.46)</td>
<td>28.2/26.8</td>
<td>35.3/33.5</td>
<td>60/60</td>
<td></td>
</tr>
<tr>
<td>40RUA*30</td>
<td>460–3–60</td>
<td>414–506</td>
<td>10.0 (7.46)</td>
<td>13.4</td>
<td>16.8</td>
<td>30</td>
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<tr>
<td>40RUS*28</td>
<td>575–3–60</td>
<td>518–632</td>
<td>10.0 (7.46)</td>
<td>10.3</td>
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</tr>
</tbody>
</table>

**NOTE:** See below for table legend and notes

### Legend and Notes for Tables 1 and 2

**LEGEND:**
- **FLA** = Full Load Amps
- **MOCP** = Maximum Overcurrent Protection
- *Motors are designed for satisfactory operation within 10% of normal voltage shown. Voltages should not exceed the limits shown in the Voltage Limits column.

**NOTES:**
1. Minimum circuit amps (MCA) and MOCP values are calculated in accordance with The NEC. Article 440.
3. **Unbalanced 3-Phase Supply Voltage**
   - Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the formula in the example (see column to the right) to determine the percentage of voltage imbalance.
4. **Installation with Accessory Electric Heaters**
   - Size the Field Power Wiring between the heater TB1 and the 40RU indoor fan motor per NEC Article 430–28 (1) or (2) (depends on length of conduit between heater enclosure and 40RU power entry location). Install wires in field-installed conduit.

---

**Example:** Supply voltage is 230–3–60

\[
\text{% Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}
\]

\[
\begin{align*}
\text{AB} &= 393 \text{ v} \\
\text{BC} &= 403 \text{ v} \\
\text{AC} &= 396 \text{ v}
\end{align*}
\]

\[
\text{Average Voltage} = \frac{(393 + 403 + 396)}{3} = \frac{1192}{3} = 397 \text{ v}
\]

Determine maximum deviation from average voltage.

(AB) 397 – 393 = 4 v

(BC) 403 – 397 = 6 v

(AC) 397 – 396 = 1 v

Maximum deviation is 4 v.

Determine percent of voltage imbalance.

\[
\text{% Voltage Imbalance} = 100 \times \frac{6}{397} = 1.5\%
\]

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

**IMPORTANT:** If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.