Installation Instructions

NOTE: Read the entire instruction manual before starting the installation

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SAFETY CONSIDERATIONS

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock or other conditions which may cause personal injury or property damage. Consult a qualified installer, service agency, or your distributor or branch for information or assistance. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with the kits or accessories when installing.

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloths for brazing operations and have a fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions attached to the unit. Consult local building codes and appropriate national electrical codes (in USA, ANSI/NFPA 70, National Electrical Code (NEC); in Canada, CSA C22.1) for special requirements.

It is important to recognize safety information. This is the safety-alert symbol △. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices, which may result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.
**Rated Indoor Airflow (cfm)**

This table lists the rated indoor airflow used for the AHRI efficiency rating for the units covered in this document.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Full Load Airflow (cfm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>50KC*A/B04</td>
<td>1050</td>
</tr>
<tr>
<td>50KC*A/B05</td>
<td>1400</td>
</tr>
<tr>
<td>50KC*A/B06</td>
<td>1750</td>
</tr>
</tbody>
</table>

**Unit Heat Type**
50 - Electric Heat
Packaged Rooftop

**Model Series - WeatherMaker®**
KC - Standard 14 SEER Efficiency

**Heat Options**
- No heat

**Refrig. Systems Options**
A = Standard One-Stage cooling models
B = Standard One-Stage cooling models with Humidi-MiZer®

**Cooling Tons**
04 - 3 ton
05 - 4 ton
06 - 5 ton

**Sensor Options**
A = None
B = RA Smoke Detector
C = SA Smoke Detector
D = RA + SA Smoke Detector
E = CO₂
F = RA Smoke Detector and CO₂
G = SA Smoke Detector and CO₂
H = RA + SA Smoke Detector and CO₂

**Indoor Fan Options**
0 = Direct Drive ECM
1 = Standard Static Option
2 = Medium Static Option
3 = High Static Option

**Coil Options for Round Tube/Plate Fin Condenser Coil**
(Outdoor - Indoor - Hail Guard)
A = Al/Cu - Al/Cu
B = Precoat Al/Cu - Al/Cu
C = E-coat Al/Cu - Al/Cu
D = E-coat Al/Cu - E-coat Al/Cu
E = Cu/Cu - Al/Cu
F = Cu/Cu - Cu/Cu
M = Al/Cu - Al/Cu — Louvered Hail Guard
N = Precoat Al/Cu - Al/Cu — Louvered Hail Guard
P = E-coat Al/Cu - Al/Cu — Louvered Hail Guard
Q = E-coat Al/Cu - E-coat Al/Cu — Louvered Hail Guard
R = Cu/Cu - Al/Cu — Louvered Hail Guard
S = Cu/Cu - Cu/Cu — Louvered Hail Guard

**Factory Assigned**
0 = Standard
1 = LTL

**Electrical Options**
A = None
C = Non-Fused Disconnect
D = Thru-The-Base Connections
F = Non-Fused Disconnect and Thru-The-Base Connections

**Service Options**
0 = None
1 = Unpowered Convenience Outlet
2 = Powered Convenience Outlet
3 = Hinged Panels
4 = Hinged Panels and Unpowered Convenience Outlet
5 = Hinged Panels and Powered Convenience Outlet

**Intake / Exhaust Options**
A = None
B = Temperature Economizer w/ Barometric Relief
F = Enthalpy Economizer w/ Barometric Relief
K = 2-Position Damper
U = Temperature Ultra Low Leak Economizer w/ Barometric Relief
W = Enthalpy Ultra Low Leak Economizer w/ Barometric Relief

**Base Unit Controls**
0 = Electro-mechanical Controls can be used with W7212 EconoMi$er IV (Non-Fault Detection and Diagnostic)
1 = PremierLink Controller
2 = RTU Open Multi-Protocol Controller
6 = Electro-mechanical with W7220 Economizer controller Controls. Can be used with W7220 EconoMi$er X (with Fault Detection and Diagnostic)

**Design Revision**
- = Factory Design Revision

**Voltage**
1 = 575/3/60
3 = 208-230/1/60
5 = 208-230/3/60
6 = 460/3/60

**Note:** On single phase (-3 voltage code) models, the following are not available as a factory installed option:
- Humidi-MiZer
- Coated Coils or Cu Fin Coils
- Louvered Hail Guards
- Economist or 2 Position Damper
- Powered 115 Volt Convenience Outlet

---

*Fig. 1 - 50KC 04-06 Model Number Nomenclature (Example)*
INSTALLATION

Jobsite Survey

Complete the following checks before installation.

1. Consult local building codes and the NEC (National Electrical Code) (ANSI/NFPA 70) for special installation requirements.
2. Determine unit location (from project plans) or select unit location.
3. Check for possible overhead obstructions which may interfere with unit lifting or rigging.

Step 1 — Plan for Unit Location

Select a location for the unit and its support system (curb or other) that provides for minimum clearances required for safety (including clearance to combustible surfaces), unit performance and service access below, around and above unit as specified in unit drawings. See Fig. 3.

NOTE: Consider also the effect of adjacent units.

Unit may be installed directly on wood flooring or on Class A, B, or C roof-covering material when roof curb is used.

Do not install unit in an indoor location. Do not locate air inlets near exhaust vents or other sources of contaminated air.

Although unit is weatherproof, avoid locations that permit water from higher level runoff and overhangs to fall onto unit.

Select a unit mounting system that provides adequate height to allow installation of condensate trap per requirements. Refer to Step 10 — Install External Condensate Trap and Line — for required trap dimensions.

Roof Mount —

Check building codes for weight distribution requirements. Unit operating weight is shown in Table 1.

Step 2 — Plan for Sequence of Unit Installation

The support method used for this unit will dictate different sequences for the steps of unit installation. For example, on curb-mounted units, some accessories must be installed on the unit before the unit is placed on the curb. Review the following for recommended sequences for installation steps.

<table>
<thead>
<tr>
<th>LOCATION</th>
<th>DIMENSION</th>
<th>CONDITION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>48-in (1219 mm)</td>
<td>Unit disconnect is mounted on panel</td>
</tr>
<tr>
<td></td>
<td>18-in (457 mm)</td>
<td>No disconnect, convenience outlet option</td>
</tr>
<tr>
<td></td>
<td>18-in (457) mm</td>
<td>Recommended service clearance</td>
</tr>
<tr>
<td></td>
<td>12-in (305 mm)</td>
<td>Minimum clearance</td>
</tr>
<tr>
<td>B</td>
<td>42-in (1067 mm)</td>
<td>Surface behind servicer is grounded (e.g., metal, masonry wall)</td>
</tr>
<tr>
<td></td>
<td>36-in (914 mm)</td>
<td>Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass)</td>
</tr>
<tr>
<td></td>
<td>Special</td>
<td>Check sources of flue products within 10-ft of unit fresh air intake hood</td>
</tr>
<tr>
<td>C</td>
<td>36-in (914 mm)</td>
<td>Side condensate drain is used</td>
</tr>
<tr>
<td></td>
<td>18-in (457 mm)</td>
<td>Minimum clearance</td>
</tr>
<tr>
<td>D</td>
<td>42-in (1067 mm)</td>
<td>Surface behind servicer is grounded (e.g., metal, masonry wall, another unit)</td>
</tr>
<tr>
<td></td>
<td>36-in (914 mm)</td>
<td>Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass)</td>
</tr>
<tr>
<td></td>
<td>Special</td>
<td>Check for adjacent units or building fresh air intakes within 10–ft (3 m) of this unit’s flue outlet</td>
</tr>
</tbody>
</table>

NOTE: Unit not designed to have overhead obstruction. Contact Application Engineering for guidance on any application planning overhead obstruction or for vertical clearances.
Table 1 – Operating Weights

<table>
<thead>
<tr>
<th></th>
<th>04</th>
<th>05</th>
<th>06</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>50KC –</strong></td>
<td>UNITS LB (KG)</td>
<td>UNITS LB (KG)</td>
<td>UNITS LB (KG)</td>
</tr>
<tr>
<td>Base Unit</td>
<td>445 (201)</td>
<td>499 (226)</td>
<td>552 (250)</td>
</tr>
<tr>
<td>Economizer</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vertical</td>
<td>50 (23)</td>
<td>50 (23)</td>
<td>50 (23)</td>
</tr>
<tr>
<td>Horizontal</td>
<td>80 (36)</td>
<td>80 (36)</td>
<td>80 (36)</td>
</tr>
<tr>
<td>Humidifier – Mizer® System</td>
<td>50 (23)</td>
<td>50 (23)</td>
<td>50 (23)</td>
</tr>
<tr>
<td>Cu Fins</td>
<td>25 (11)</td>
<td>43 (20)</td>
<td>56 (25)</td>
</tr>
<tr>
<td>Powered Outlet</td>
<td>35 (16)</td>
<td>35 (16)</td>
<td>35 (16)</td>
</tr>
<tr>
<td>Curb</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>14–in/356 mm</td>
<td>115 (52)</td>
<td>115 (52)</td>
<td>115 (52)</td>
</tr>
<tr>
<td>24–in/610 mm</td>
<td>197 (89)</td>
<td>197 (89)</td>
<td>197 (89)</td>
</tr>
</tbody>
</table>

**Curb-mounted Installation** —

Install curb
Install field-fabricated ductwork inside curb
Install accessory thru-base service connection package (affects curb and unit) (refer to accessory installation instructions for details)
Prepare bottom condensate drain connection to suit planned condensate line routing (refer to Step 10 for details)
Rig and place unit
Install outdoor air hood
Install condensate line trap and piping
Make electrical connections
Install other accessories

**Pad-mounted Installation** —

Prepare pad and unit supports
Check and tighten the bottom condensate drain connection plug
Rig and place unit
Convert unit to side duct connection arrangement
Install field-fabricated ductwork at unit duct openings
Install outdoor air hood
Install condensate line trap and piping
Make electrical connections
Install other accessories

**Frame-mounted installation** —

Frame-mounted applications generally follow the sequence for a curb installation. Adapt as required to suit specific installation plan.

**Step 3 — Inspect unit**

Inspect unit for transportation damage. File any claim with transportation agency.
Confirm before installation of unit that voltage, amperage and circuit protection requirements listed on unit data plate agree with power supply provided.

**Step 4 — Provide Unit Support**

**Roof Curb Mount** —

Accessory roof curb details and dimensions are shown in Fig. 5. Assemble and install accessory roof curb in accordance with instructions shipped with the curb.

Curb should be level. This is necessary for unit drain to function properly. Unit leveling tolerances are shown in Fig. 4. Refer to Accessory Roof Curb Installation Instructions for additional information as required.

**Fig. 4 - Unit Leveling Tolerances**

![MAXIMUM ALLOWABLE DIFFERENCE IN. (MM)]

<table>
<thead>
<tr>
<th></th>
<th>A-B</th>
<th>B-C</th>
<th>A-C</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.5&quot; (13)</td>
<td>1.0&quot; (25)</td>
<td>1.0&quot; (25)</td>
<td></td>
</tr>
</tbody>
</table>

**Slab Mount (Horizontal Units Only)** —

Provide a level concrete slab that extends a minimum of 6 in. (150 mm) beyond unit cabinet. Install a gravel apron in front of condenser coil air inlet to prevent grass and foliage from obstructing airflow.

**NOTE:** Horizontal units may be installed on a roof curb if required.

**Alternate Unit Support (In Lieu of Curb or Slab Mount)** —

A non-combustible sleeper rail can be used in the unit curb support area. If sleeper rails cannot be used, support the long sides of the unit with a minimum of 3 equally spaced 4-in. x 4-in. (102 mm x 102 mm) pads on each side.
Fig. 5 - Roof Curb Details

NOTES:
1. ROOF CURB ACCESSORY IS SHIPPIED ASSEMBLED.
2. INSULATED PANELS: 25.4 [1"] THICK POLYURETHANE FOAM. 44.5 [1-3/4"] # DENSITY.
3. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
4. ROOF CURB: 18 GAUGE STEEL
5. ATTACH OUTSIDE SUPPLY AIR TO CURB. (FLANGES OF DUCT REST ON CURB)
6. SERVICE CLEARANCE 4 FEET ON EACH SIDE.
7. DIRECTION OF AIR FLOW.
8. CONNECTOR PACKAGE CRBTMPWR001A01 IS FOR THRU-THE-CURB GAS TYPE
   PACKAGE CRBTMPWR003A01 IS FOR THRU-THE-BOTTOM TYPE GAS CONNECTIONS.

SECTION E-E

GAS SERVICE PLATE
THRU THE CURB
DRILL HOLES 2" [50.8]
ASSEMBLY (SEE NOTE #8)
SEE NOTE #2

SUPPLY AIR
OPENING

RETURN AIR
OPENING

RETURN AIR

UNIT

COUNTER FLASHING
(FIELD SUPPLIED)

DUCT
(FIELD SUPPLIED)

UNIT

GASKET
(SUPPLIED WITH CURB)

RETURN AIR

CLOSED COIL 1-1/4"

SUPPLY AIR
OPENING

RETURN AIR
SUPPLY AIR

CERTIFIED DRAWING

PRODUCTION

ENGINEERING MANUFACTURING

ENGINEERING REQUIREMENTS

CERTIFIED DRAWING

THRU THE CURB

THRU THE BOTTOM

CONNECTOR PNG. ACC.
GAS CONNECTION TYPE
GAS FITTING
POWER WIRING FITTING
CONTROL WIRING FITTING
ACCESSORY CONVENIENCE WIRING

CRBTMPWR001A01
THRU THE CURB
3/4" [19] NPT
3/4" [19] NPT
1/2" [12.7] NPT
1/2" [12.7] NPT
1/2" [12.7] NPT

CRBTMPWR003A01
THRU THE BOTTOM
1/2" [12.7] NPT
1/2" [12.7] NPT
1/2" [12.7] NPT
1/2" [12.7] NPT
1/2" [12.7] NPT

NOTES:
1. ROOFCURB ACCESSORY IS SHIPPED DISASSEMBLED.
2. INSULATED PANELS: 25.4 [1"] THICK POLYURETHANE FOAM. 44.5 [1-3/4"] # DENSITY.
3. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
4. ROOF CURB: 18 GAUGE STEEL
5. ATTACH OUTSIDE SUPPLY AIR TO CURB. (FLANGES OF DUCT REST ON CURB)
6. SERVICE CLEARANCE 4 FEET ON EACH SIDE.
7. DIRECTION OF AIR FLOW.
8. CONNECTOR PACKAGE CRBTMPWR001A01 IS FOR THRU-THE-CURB GAS TYPE
   PACKAGE CRBTMPWR003A01 IS FOR THRU-THE-BOTTOM TYPE GAS CONNECTIONS.

OVERALL DIM. 5'-7 3/8" WAS 5'-7 7/8; 18GA MATERIAL WAS 16 GA.; NAIL FIELD SUPPLIED WAS WITH CURB

REVISION RECORD 04/21/3 MNC - 550788

C13340 50KC
Step 5 — Field Fabricate Ductwork

Cabinet return-air static pressure (a negative condition) shall not exceed 0.35 in. wg (87 Pa) with economizer or 0.45 in. wg (112 Pa) without economizer.

For vertical ducted applications, secure all ducts to roof curb and building structure. Do not connect ductwork to unit.

Fabricate supply ductwork so that the cross sectional dimensions are equal to or greater than the unit supply duct opening dimensions for the first 18 in. (458 mm) of duct length from the unit basepan.

Insulate and weatherproof all external ductwork, joints, and roof openings with counter flashing and mastic in accordance with applicable codes.

Ducts passing through unconditioned spaces must be insulated and covered with a vapor barrier.

If a plenum return is used on a vertical unit, the return should be ducted through the roof deck to comply with applicable fire codes.

⚠️ CAUTION

PROPERTY DAMAGE HAZARD
Failure to follow this caution may result in damage to roofing materials.

Membrane roofs can be cut by sharp sheet metal edges. Be careful when placing any sheet metal parts on such roof.

For Units with Accessory Electric Heaters —

All installations require a minimum clearance to combustible surfaces of 1-in (25 mm) from duct for first 12-in (305 mm) away from unit.

Outlet grilles must not lie directly below unit discharge.

NOTE: A 90-degree elbow must be provided in the ductwork to comply with UL (Underwriters Laboratories) code for use with electric heat.

⚠️ WARNING

PERSONAL INJURY HAZARD
Failure to follow this warning could cause personal injury.

For vertical supply and return units, tools or parts could drop into ductwork and cause an injury. Install a 90-degree turn in the return ductwork between the unit and the conditioned space. If a 90-degree elbow cannot be installed, then a grille of sufficient strength and density should be installed to prevent objects from falling into the conditioned space. Due to electric heater, supply duct will require 90-degree elbow.

Step 6 — Rig and Place Unit

Keep unit upright and do not drop. Spreader bars are not required if top crating is left on unit. Rollers may be used to move unit across a roof. Level by using unit frame as a reference. See Table 1 and Fig. 6 for additional information.

Lifting holes are provided in base rails as shown in Fig. 6. Refer to rigging instructions on unit.

Before setting the unit onto the curb, recheck gasketing on curb.

➡ Rigging materials under unit (cardboard or wood to prevent base pan damage) must be removed PRIOR to placing the unit on the roof curb.

When using the standard side drain connection, ensure the red plug in the alternate bottom connection is tight. Do this before setting the unit in place. The red drain pan plug can be tightened with a 1/2-in. square socket drive extension. For further details see “Step 10 - Install External Condensate Trap and Line” on page 12.

⚠️ UNIT DAMAGE HAZARD
Failure to follow this caution may result in equipment damage.

All panels must be in place when rigging. Unit is not designed for handling by fork truck.

If using top crate as spreader bar, once unit is set, carefully lower wooden crate off building roof top to ground. Ensure that no people or obstructions are below prior to lowering the crate.

Positioning on Curb —

Position unit on roof curb so that the following clearances are maintained: 1/4 in. (6.4 mm) clearance between the roof curb and the base rail inside the front and rear, 0.0 in. clearance between the roof curb and the base rail inside on the duct end of the unit. This will result in the distance between the roof curb and the base rail inside on the condenser end of the unit being approximately 1/4 in. (6.4 mm).

Although unit is weatherproof, guard against water from higher level runoff and overhangs.

After unit is in position, remove rigging skids and shipping materials.
Step 7 — Convert to Horizontal and Connect Ductwork (when required)

Unit is shipped in the vertical duct configuration. Unit without factory-installed economizer or return air smoke detector option may be field-converted to horizontal ducted configuration. To convert to horizontal configuration, remove screws from side duct opening covers and remove covers. Using the same screws, install covers on vertical duct openings with the insulation-side down. Seals around duct openings must be tight. See Fig. 7.

Field-supplied flanges should be attached to horizontal duct openings and all ductwork should be secured to the flanges. Insulate and weatherproof all external ductwork, joints, and roof or building openings with counter flashing and mastic in accordance with applicable codes.

Do not cover or obscure visibility to the unit’s informative data plate when insulating horizontal ductwork.
Step 8 — Install Outside Air Hood

Economizer and Two Position Damper Hood
Package Removal and Setup - Factory Option

NOTE: Economist and Two Position Damper are not available as factory installed options for size 04-06 single phase (-3 voltage code) models.

1. The hood is shipped in knock-down form and must be field assembled. The indoor coil access panel is used as the hood top while the hood sides, divider and filter are packaged together, attached to a metal support tray using plastic stretch wrap, and shipped in the return air compartment behind the indoor coil access panel. The hood assembly’s metal tray is attached to the basepan and also attached to the damper using two plastic tie-wraps.

2. To gain access to the hood, remove the filter access panel. (See Fig. 8.)

Fig. 8 - Typical Access Panel Locations

3. Locate the (2) screws holding the metal tray to the basepan and remove. Locate and cut the (2) plastic tie-wraps securing the assembly to the damper. (See Fig. 9) Be careful to not damage any wiring or cut tie-wraps securing any wiring.

Fig. 9 - Economist and Two-Position Damper Hood Parts Location

4. Carefully lift the hood assembly (with metal tray) through the filter access opening and assemble per the steps outlined in Economist Hood and Two-Position Hood, below.

Economizer Hood and Two-Position Hood —

NOTE: If the power exhaust accessory is to be installed on the unit, the hood shipped with the unit will not be used and must be discarded. Save the aluminum filter for use in the power exhaust hood assembly.

1. The indoor coil access panel will be used as the top of the hood. Remove the screws along the sides and bottom of the indoor coil access panel. See Fig. 10.

Fig. 10 - Indoor Coil Access Panel Relocation

2. Swing out indoor coil access panel and insert the hood sides under the panel (hood top). Use the screws provided to attach the hood sides to the hood top. Use screws provided to attach the hood sides to the unit. See Fig. 11.

Fig. 11 - Economist Hood Construction

3. Remove the shipping tape holding the economist barometric relief damper in place (economizer only).
4. Insert the hood divider between the hood sides. See Fig. 11 and Fig. 12. Secure hood divider with 2 screws on each hood side. The hood divider is also used as the bottom filter rack for the aluminum filter.

5. Open the filter clips which are located underneath the hood top. Insert the aluminum filter into the bottom filter rack (hood divider). Push the filter into position past the open filter clips. Close the filter clips to lock the filter into place. See Fig. 12.

6. Caulk the ends of the joint between the unit top panel and the hood top.

7. Replace the filter access panel.

---

**Step 9 — Units with Hinged Panels Only**

Relocate latch shipped inside the compressor compartment behind the hinged compressor door to location shown in Fig. 13 after unit installation.

If the unit does not have hinged panels, skip this step and continue at step 10.

---

**Step 10 — Install External Condensate Trap and Line**

The unit has one 3/4-in. condensate drain connection on the end of the condensate pan and an alternate connection on the bottom. See Fig. 14. Unit airflow configuration does not determine which drain connection to use. Either drain connection can be used with vertical or horizontal applications.

---

**Fig. 14 - Condensate Drain Pan (Side View)**

To use the alternate bottom drain connection, remove the red drain plug from the bottom connection (use a 1/2-in. square socket drive extension) and install it in the side drain connection.

The piping for the condensate drain and external trap can be completed after the unit is in place. See Fig. 15.

---

**Fig. 15 - Condensate Drain Piping Details**

All units must have an external trap for condensate drainage. Install a trap at least 4-in. (102 mm) deep and protect against freeze-up. If drain line is installed downstream from the external trap, pitch the line away from the unit at 1-in. per 10 ft (25 mm in 3 m) of run. Do not use a pipe size smaller than the unit connection (3/4-in.).
Step 11 — Make Electrical Connections

**WARNING**

**ELECTRICAL SHOCK HAZARD**

Failure to follow this warning could result in personal injury or death.

Unit cabinet must have an uninterrupted, unbroken electrical ground to minimize the possibility of personal injury if an electrical fault should occur. This ground may consist of electrical wire connected to unit ground lug in control compartment, or conduit approved for electrical ground when installed in accordance with NEC; ANSI/NFPA 70, latest edition (in Canada, Canadian Electrical Code CSA [Canadian Standards Association] C22.1), and local electrical codes.

**NOTE:** Field-supplied wiring shall conform with the limitations of minimum 63° F (33°C) rise.

**Field Power Supply —**

If equipped with optional Powered Convenience Outlet:

The power source leads to the convenience outlet’s transformer primary are not factory connected. Installer must connect these leads according to required operation of the convenience outlet. If an always-energized convenience outlet operation is desired, connect the source leads to the line side of the unit-mounted disconnect. (Check with local codes to ensure this method is acceptable in your area.) If a de-energize via unit disconnect switch operation of the convenience outlet is desired, connect the source leads to the load side of the unit disconnect. On a unit without a unit-mounted disconnect, connect the source leads to compressor contactor C and indoor fan contactor IFC pressure lugs with unit field power leads.

Refer to Fig. 22 for power transformer connections and the discussion on connecting the convenience outlet on page 13.

Field power wires are connected to the unit at line-side pressure lugs on compressor contactor C and indoor fan contactor IFC (see wiring diagram label for control box component arrangement) or at factory-installed option non-fused disconnect switch. Max wire size is #2 AWG (copper only). See Fig. 16 and unit label diagram for field power wiring connections.

**NOTE:** TEST LEADS - Unit may be equipped with short leads (pigtails) on the field line connection points on contactor C or optional disconnect switch. These leads are for factory run-test purposes only; remove and discard before connecting field power wires to unit connection points. Make field power connections directly to line connection pressure lugs only.

---

**Units Without Non-Fused Disconnect Option**

**C14241**

**Units With Non-Fused Disconnect Option**

**Fig. 16 - Power Wiring Connections**

**WARNING**

**FIRE HAZARD**

Failure to follow this warning could result in intermittent operation or performance satisfaction.

Do not connect aluminum wire between disconnect switch and 50KC unit. Use only copper wire. (See Fig. 17.)

**Units with Factory-Installed Non-Fused Disconnect —**

The factory-installed option non-fused disconnect (NFD) switch is located in a weatherproof enclosure located under the main control box. The manual switch handle and shaft are shipped in the disconnect enclosure. Assemble the shaft and handle to the switch at this point. Discard the factory test leads (see Fig. 16).

Connect field power supply conductors to LINE side terminals when the switch enclosure cover is removed to attach the handle.

---

**Fig. 17 - Disconnect Switch and Unit**

**A93033**
Fig. 18 - Location of Non-Fused Disconnect Enclosure

To field install the NFD shaft and handle:
1. Remove the unit front pane (see Fig. 2).
2. Remove (3) hex screws on the NFD enclosure - (2) on the face of the cover and (1) on the left side cover.
3. Remove the front cover of the NFD enclosure.
4. Make sure the NFD shipped from the factory is at OFF position (the arrow on the black handle knob is at OFF).
5. Insert the shaft with the cross pin on the top of the shaft in the horizontal position.
6. Measure from the tip of the shaft to the top surface of the black pointer; the measurement should be 3.75 - 3.88 in. (95 - 99 mm).
7. Tighten the locking screw to secure the shaft to the NFD.
8. Turn the handle to the OFF position with red arrow pointing at OFF.
9. Install the handle on to the painted cover horizontally with the red arrow pointing to the left.
10. Secure the handle to the painted cover with (2) screws and lock washers supplied.
11. Engaging the shaft into the handle socket, re-install (3) hex screws on the NFD enclosure.
12. Re-install the unit front panel.

Fig. 19 - Handle and Shaft Assembly for NFD

Units Without Factory-Installed Non-Fused Disconnect —

When installing units, provide a disconnect switch per NEC (National Electrical Code) of adequate size. Disconnect sizing data is provided on the unit informative plate. Locate on unit cabinet or within sight of the unit per national or local codes. Do not cover unit informative plate if mounting the disconnect on the unit cabinet.

All Units —

All field wiring must comply with NEC and all local codes. Size wire based on MCA (Minimum Circuit Amps) on the unit informative plate. See Fig. 16 and the unit label diagram for power wiring connections to the unit power terminal blocks and equipment ground. Maximum wire size is #2 ga AWG (copper only) per pole on contactors.

Provide a ground-fault and short-circuit over-current protection device (fuse or breaker) per NEC Article 440 (or local codes). Refer to unit informative data plate for MOCP (Maximum Over-current Protection) device size.

All field wiring must comply with the NEC and local requirements.

All units except 208/230-v units are factory wired for the voltage shown on the nameplate. If the 208/230-v unit is to be connected to a 208-v power supply, the control transformer must be rewired by moving the black wire with the 1/4-in. female spade connector from the 230-v connection and moving it to the 200-v 1/4-in. male terminal on the primary side of the transformer. Refer to unit label diagram for additional information. Field power wires will be connected line-side pressure lugs on the power terminal block or at factory-installed option non-fused disconnect.

NOTE: Check all factory and field electrical connections for tightness.

Convenience Outlets —

ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

Units with convenience outlet circuits may use multiple disconnects. Check convenience outlet for power status before opening unit for service. Locate its disconnect switch, if appropriate, and open it. Lock-out and tag-out this switch, if necessary.

Two types of convenience outlets are offered on 50KC models: Non-powered and unit-powered. Both types provide a 125-volt GFCI (ground-fault circuit-interrupter) duplex receptacle rated at 15-A behind a hinged waterproof access cover, located on the end panel of the unit. See Fig. 20.

NOTE: Unit powered convenience outlets are not available as factory installed options for size 04-06 single phase ( -3 voltage code) models.
Installing Weatherproof Cover: A weatherproof while-in-use cover for the factory-installed convenience outlets is now required by UL standards. This cover cannot be factory-mounted due its depth; it must be installed at unit installation. For shipment, the convenience outlet is covered with a blank cover plate.

The weatherproof cover kit is shipped in the unit’s control box. The kit includes the hinged cover, a backing plate and gasket.

DISCONNECT ALL POWER TO UNIT AND CONVENIENCE OUTLET. LOCK-OUT AND TAG-OUT ALL POWER.

Remove the blank cover plate at the convenience outlet; discard the blank cover.

Loosen the two screws at the GFCI duplex outlet, until approximately 1/2-in (13 mm) under screw heads are exposed. Press the gasket over the screw heads. Slip the backing plate over the screw heads at the keyhole slots and align with the gasket; tighten the two screws until snug (do not over-tighten).

Mount the weatherproof cover to the backing plate as shown in Fig. 21. Remove two slot fillers in the bottom of the cover to permit service tool cords to exit the cover. Check for full closing and latching.

Non-powered type: This type requires the field installation of a general-purpose 125-volt 15-A circuit powered from a source elsewhere in the building. Observe national and local codes when selecting wire size, fuse or breaker requirements and disconnect switch size and location. Route 125-v power supply conductors into the bottom of the utility box containing the duplex receptacle.

Unit-powered type: A unit-mounted transformer is factory-installed to stepdown the main power supply voltage to the unit to 115-v at the duplex receptacle. This option also includes a manual switch with fuse, located in a utility box and mounted on a bracket behind the convenience outlet; access is through the unit’s control box access panel. See Fig. 20.

The primary leads to the convenience outlet transformer are not factory-connected. Selection of primary power source is a customer-option. If local codes permit, the transformer primary leads can be connected at the line-side terminals on the unit-mounted non-fused disconnect switch; this will provide service power to the unit when the unit disconnect switch is open. Other connection methods will result in the convenience outlet circuit being de-energized when the unit disconnect switch is open. See Fig. 22.

Using unit-mounted convenience outlets: Units with unit-mounted convenience outlet circuits will often require that two disconnects be opened to de-energize all power to the unit. Treat all units as electrically energized until the convenience outlet power is also checked and de-energization is confirmed. Observe National Electrical Code Article 210, Branch Circuits, for use of convenience outlets.
Fuse on power type: The factory fuse is a Bussman “Fusetron” T-15, non-renewable screw-in (Edison base) type plug fuse.

**NOTICE**

**Convenience Outlet Utilization**

Maximum Continuous use: 8 Amps 24/7

Fig. 23 - Convenience Outlet Utilization Notice Label

Duty Cycle: the unit-powered convenience outlet has a duty cycle limitation. The transformer is intended to provide power on an intermittent basis for service tools, lamps, etc; it is not intended to provide 15-amps loading for continuous duty loads (such as electric heaters for overnight use). Observe a 50% limit on circuit loading above 8-amps.

**Convenience outlet usage rating:**

Continuous usage: 8 amps maximum

Test the GFCI receptacle by pressing the TEST button on the face of the receptacle to trip and open the receptacle. Check for proper grounding wires and power line phasing if the GFCI receptacle does not trip as required. Press the RESET button to clear the tripped condition.

**Factory-Option Thru-Base Connections —**

This service connection kit consists of two 1/2-in electrical bulkhead connectors and a 3/4-in electrical bulkhead connector, all factory-installed in the embossed (raised) section of the unit basepan in the condenser section. The 3/4-in bulkhead connector enables the low-voltage control wires to pass through the basepan. The 1/2-in electrical bulkhead connector allows the high-voltage power wires to pass through the basepan. See Fig. 24.

**Fig. 24 - Thru-Base Connection Fittings**

Check tightness of connector lock nuts before connecting electrical conduits.

Field-supplied and field-installed liquid tight conduit connectors and conduit may be attached to the connectors on the basepan. Pull correctly rated high voltage and low voltage through appropriate conduits. Connect the power conduit to the internal disconnect (if unit is so equipped) or to the external disconnect (through unit side panel). A hole must be field cut in the main control box bottom on the left side so the 24-v control connections can be made. Connect the control power conduit to the unit control box at this hole.

**Units without Thru-Base Connections —**

1. Install power wiring conduit through side panel openings. Install conduit between disconnect and control box.
2. Install power lines to terminal connections as shown in Fig. 16.

Voltage to compressor terminals during operation must be within voltage range indicated on unit nameplate. See Table 10. On 3-phase units, voltages between phases must be balanced within 2% and the current within 10%. Use the formula shown in the legend for Table 10, Note 2 to determine the percent of voltage imbalance. Operation on improper line voltage or excessive phase imbalance constitutes abuse and may cause damage to electrical components. Such operation would invalidate any applicable Carrier warranty.

**Field Control Wiring —**

The 50KC unit requires an external temperature control device. This device can be a thermostat (field-supplied) or a PremierLink controller (available as factory-installed option or as field-installed accessory, for use on a Carrier Comfort Network or as a stand alone control) or the RTU Open Controller for Building Management Systems using non-CCN protocols (RTU Open is available as a factory-installed option only).

**Thermostat —**

Select a Carrier-approved accessory thermostat. When electric heat is installed in the 50KC unit, the thermostat must be capable of energizing the G terminal (to energize the Indoor Fan Contactor) whenever there is a space call for heat (energizing the W1 terminal). The accessory thermostats listed on the unit price pages can provide this signal but they are not configured to enable this signal as shipped.

Install the accessory thermostat according to installation instructions included with the accessory.

Locate the thermostat accessory on a solid wall in the conditioned space to sense average temperature in accordance with the thermostat installation instructions.

If the thermostat contains a logic circuit requiring 24-v power, use a thermostat cable or equivalent single leads of different colors with minimum of seven leads. If the thermostat does not require a 24-v source (no “C” connection required), use a thermostat cable or equivalent with minimum of six leads. Check the thermostat installation instructions for additional features which might require additional conductors in the cable.
For wire runs up to 50 ft. (15 m), use no. 18 AWG (American Wire Gage) insulated wire [35°C (95°F) minimum]. For 50 to 75 ft. (15 to 23 m), use no. 16 AWG insulated wire [35°C (95°F) minimum]. For over 75 ft. (23 m), use no. 14 AWG insulated wire [35°C (95°F) minimum]. All wire sizes larger than no. 18 AWG cannot be directly connected to the thermostat and will require a junction box and splice at the thermostat.

Note 1: Typical multi-function marking. Follow manufacturer’s configuration instructions to select Y2.
Note 2: Y2 to Y2 connection required on single-stage cooling units when integrated economizer function is desired.
Note 3: W2 connection not required on units with single-stage heating.

Field Wiring

Central Terminal Board

Thermostat

Fig. 25 - Low-Voltage Connections

Unit without Thru-Base Connection Kit —
Pass the thermostat control wires through the hole provided in the corner post; then feed the wires through the raceway built into the corner post to the control box. Pull the wires over to the terminal strip on the upper-left corner of the Controls Connection Board. See Fig. 26.

NOTE: If thru-the-bottom connections accessory is used, refer to the accessory installation instructions for information on routing power and control wiring.

Heat Anticipator Settings —
Set heat anticipator settings at 0.14 amp for the first stage and 0.14 amp for second-stage heating, when available.

Table 2 – Heater Model Number

<table>
<thead>
<tr>
<th>Bare Heater Model Number</th>
<th>C</th>
<th>R</th>
<th>H</th>
<th>E</th>
<th>A</th>
<th>T</th>
<th>E</th>
<th>R</th>
<th>0</th>
<th>0</th>
<th>1</th>
<th>A</th>
<th>0</th>
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<tbody>
<tr>
<td>Heater Sales Package PNO</td>
<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bare Heater Carton and packing materials Installation sheet</td>
<td>C</td>
<td>R</td>
<td>H</td>
<td>E</td>
<td>A</td>
<td>T</td>
<td>E</td>
<td>R</td>
<td>1</td>
<td>0</td>
<td>1</td>
<td>A</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

Electric Heaters

50KC units may be equipped with field-installed accessory electric heaters. The heaters are modular in design, with heater frames holding open coil resistance wires strung through ceramic insulators, line-break limit switches and a control contactor. One or two heater modules may be used in a unit.

Heater modules are installed in the compartment below the indoor (supply) fan outlet. Access is through the indoor access panel. Heater modules slide into the compartment on tracks along the bottom of the heater opening. See Fig. 27, Fig. 28 and Fig. 29.

Not all available heater modules may be used in every unit. Use only those heater modules that are UL listed for use in a specific size unit. Refer to the label on the unit cabinet for the list of approved heaters.

Unit heaters are marked with Heater Model Numbers. But heaters are ordered as and shipped in cartons marked with a corresponding heater Sales Package part number. See Table 2 for correlation between heater Model Number and Sales Package part number.

NOTE: The value in position 9 of the part number differs between the sales package part number (value is 1) and a bare heater model number (value is 0).
**Single Point Boxes and Supplementary Fuses**

When the unit MOCP device value exceeds 60-A, unit-mounted supplementary fuses are required for each heater circuit. These fuses are included in accessory Single Point Boxes, with power distribution and fuse blocks. The single point box will be installed directly under the unit control box, just to the left of the partition separating the indoor section (with electric heaters) from the outdoor section. The Single Point Box has a hinged access cover. See Fig. 30. The Single Point Box also includes a set of power taps and pigtailed to complete the wiring between the Single Point Box and the unit’s main control box terminals. Refer to the accessory heater and Single Point Box installation instructions for details on tap connections.

All fuses on 50KC units are 60-A. (Note that all heaters are qualified for use with a 60-A fuse, regardless of actual heater ampacity, so only 60-A fuses are necessary.)

**Single Point Boxes without Fuses**

Unit heater applications not requiring supplemental fuses require a special Single Point Box without any fuses. The accessory Single Point Boxes contain a set of power taps and pigtailed to complete the wiring between the Single Point Box and the unit’s main control box terminals. Refer to accessory heater and Single Point Box installation instructions for details on tap connections.

**Low-Voltage Control Connections**

Pull the low-voltage control leads from the heater module(s) - VIO and BRN (two of each if two modules are installed; identify for Module #1) - to the 4-pole terminal board TB4 located on the heater bulkhead to the left of Heater #1. Connect the VIO lead from Heater #1 to terminal TB4-1. For 2 stage heating, connect the VIO lead from Heater #2 to terminal TB4-2. For 1 stage heating with 2 heater modules connect the VIO lead from both Heater #1 and #2 to terminal TB4-1. Connect both BRN leads to terminal TB4-3. See Fig. 31.
Humidi-MiZer® Control Connections

Humidi-MiZer – Space RH Controller —

NOTE: The Humidi-MiZer is a factory installed option. Humidi-MiZer is not available for size 04-06 single phase (-3 voltage code) models.

The Humidi-MiZer dehumidification system requires a field-supplied and -installed space relative humidity control device. This device may be a separate humidistat control (contact closes on rise in space RH above control setpoint) or a combination thermostat-humidistat control device such as Carrier’s EDGE® Pro Thermidistat with isolated contact set for dehumidification control. The humidistat is normally used in applications where a temperature control is already provided (units with PermierLink™ control).

To connect the Carrier humidistat (HL38MG029):

1. Route the humidistat 2-conductor cable (field-supplied) through the hole provided in the unit corner post.
2. Feed wires through the raceway built into the corner post (see Fig. 26) to the 24-v barrier located on the left side of the control box. The raceway provides the UL-required clearance between high-voltage and low-voltage wiring.
3. Use wire nuts to connect humidistat cable to two PINK leads in the low-voltage wiring as shown in Fig. 34.

To connect the Thermidistat device (33CS2PPRH-01):

1. Route the Thermidistat multi-conductor thermostat cable (field-supplied) through the hole provided in the unit corner post.
2. Feed wires through the raceway built into the corner post (see Fig. 26) to the 24-v barrier located on the left side of the control box. The raceway provides the UL-required clearance between high-voltage and low-voltage wiring.
3. The Thermidistat has dry contacts at terminals D1 and D2 for dehumidification operation (see Fig. 35). The dry contacts must be wired between CTB terminal R and the PINK lead to the LTLO switch with field-supplied wire nuts. Refer to the installation instructions included with the Carrier Edge Thermidistat device (Form 33CS-65SI or latest) for more information.
Fig. 34 - Typical Humidi-MiZer® Adaptive Dehumidification System Humidistat Wiring

Fig. 35 - Typical Rooftop Unit with Humidi-MiZer Adaptive Dehumidification System with EDGE Pro Thermodistat Device
**EconoMi$er X (Factory-Installed Option)**

For details on operating 50KC units equipped with the factory-installed EconoMi$er X option, refer to *Factory-Installed Economizers for TC/TCQ/HC/HCQ/LC/KC/KCQ Rooftop Units, 3 to 27.5 Nominal Tons. Economizer Supplement Related to California Title 24* (Catalog No. SUP-TI24-02SI, or later).

![EconoMi$er X W7220 Controller Wiring Diagram](image)

**Fig. 36 - EconoMi$er X W7220 Controller Wiring Diagram**
The PremierLink controller (see Fig. 37) is compatible with Carrier Comfort Network® (CCN) devices. This control is designed to allow users the access and ability to change factory-defined settings, thus expanding the function of the standard unit control board. CCN service access tools include System Pilot (TM), Touch Pilot (TM) and Service Tool. (Standard tier display tools Navigator™ and Scrolling Marquee are not suitable for use with latest PremierLink controller (Version 2.x).)

The PremierLink control is factory-mounted in the 50KC unit’s main control box to the left of the Central Terminal Board (CTB). Factory wiring is completed through harnesses connected to the CTB thermostat. Field connections are made at a 16-pole terminal block (TB1) located on the bottom shelf of the unit control box in front of the PremierLink controller. The factory-installed PremierLink control includes the supply-air temperature (SAT) sensor. The outdoor air temperature (OAT) sensor is included in the FIOP/accessory EconoMi$er™ 2 package.

The PremierLink controller requires the use of a Carrier electronic thermostat or a CCN connection for time broadcast to initiate its internal timeclock. This is necessary for broadcast of time of day functions (occupied/unoccupied).

NOTE: PremierLink controller is shipped in Sensor mode. To be used with a thermostat, the PremierLink controller must be configured to Thermostat mode. Refer to PremierLink Configuration instructions for Operating Mode.
Fig. 39 - PremierLink Wiring Schematic
Fig. 40 - PremierLink Wiring Schematic with Humidi-MiZer®
Supply Air Temperature (SAT) Sensor —

On FIOP-equipped 50KC unit, the unit is supplied with a supply-air temperature (SAT) sensor (33ZCSENSAT). This sensor is a tubular probe type, approx 6-inches (152 mm) in length. It is a nominal 10-k ohm thermistor.

The SAT is factory-wired. The SAT probe is wire-tied to the supply-air opening (on the horizontal opening end) in its shipping position. Remove the sensor for installation. Re-position the sensor in the flange of the supply-air opening or in the supply air duct (as required by local codes). Drill or punch a ½-in. hole in the flange or duct. Use two field-supplied, self-drilling screws to secure the sensor probe in a horizontal orientation. See Fig. 41.

Fig. 41 - Typical Mounting Location for Supply Air Temperature (SAT) Sensor on Small Rooftop Units

NOTE: Refer to Form 33SC-68SI for complete PremierLink configuration, operating sequences and troubleshooting information. Have a copy of this manual available at unit start-up.

NOTE: The sensor must be mounted in the discharge airstream downstream of the cooling coil and any heating devices. Be sure the probe tip does not come in contact with any of the unit’s heater surfaces.

Outdoor Air Temperature (OAT) Sensor —

The OAT is factory-mounted in the EconoMi$er2 (FIOP or accessory). It is a nominal 10k ohm thermistor attached to an eyelet mounting ring.

EconoMi$er2 —

The PremierLink control is used with EconoMi$er2 (option or accessory) for outdoor air management. The damper position is controlled directly by the PremierLink control; EconoMi$er2 has no internal logic device.

Outdoor air management functions can be enhanced with field-installation of these accessory control devices:

- Enthalpy control (outdoor air or differential sensors)
- Space CO₂ sensor
- Outdoor air CO₂ sensor

Refer to Table 3 for accessory part numbers.

Field Connections

Field connections for accessory sensor and input devices are made at the 16-pole terminal block (TB1) located on the control box bottom shelf in front of the PremierLink control (See Fig. 39 or Fig. 40). Some input devices also require a 24-vac signal source; connect at CTB terminal R at “THERMOSTAT” connection strip for this signal source. See connections figures on following pages for field connection locations (and for continued connections at the PremierLink board inputs).

Table 4 provides a summary of field connections for units equipped with Space Sensor. Table 5 provides a summary of field connections for units equipped with Space Thermostat.

<table>
<thead>
<tr>
<th>APPLICATION</th>
<th>OUTDOOR AIR TEMPERATURE SENSOR</th>
<th>RETURN AIR TEMPERATURE SENSOR</th>
<th>OUTDOOR AIR ENTHALPY SENSOR</th>
<th>RETURN AIR ENTHALPY SENSOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Differential Dry Bulb Temperature with PremierLink (PremierLink requires 4 – 20 mA Actuator)</td>
<td>Included – CRTEMPSN001A00</td>
<td>Required – 33ZCT55SPT or equivalent</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Single Enthalpy with PremierLink (PremierLink requires 4 – 20mA Actuator)</td>
<td>Included – Not Used</td>
<td>–</td>
<td>Requires – 33CSENTHSW</td>
<td>–</td>
</tr>
<tr>
<td>Differential Enthalpy with PremierLink (PremierLink requires 4 – 20mA Actuator)</td>
<td>Included – Not Used</td>
<td>–</td>
<td>Requires – 33CSENTHSW or equivalent</td>
<td>Requires – 33CSENTSEN or equivalent</td>
</tr>
</tbody>
</table>

NOTES:

- CO₂ Sensors (Optional):
  - 33ZCSENCO2 – Room sensor (adjustable). Aspirator box is required for duct mounting of the sensor.
  - 33ZCASPCO2 – Aspirator box used for duct-mounted CO₂ room sensor.
  - 33ZCT55CO2 – Space temperature and CO₂ room sensor with override.
  - 33ZCT56CO2 – Space temperature and CO₂ room sensor with override and setpoint.
### Table 4 – Space Sensor Mode

<table>
<thead>
<tr>
<th>TB1 TERMINAL</th>
<th>FIELD CONNECTION</th>
<th>INPUT SIGNAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>T55–SEN/T56–SEN</td>
<td>Analog (10k thermistor)</td>
</tr>
<tr>
<td>2</td>
<td>RMTOCC</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>3</td>
<td>T55–SEN/T56–SEN</td>
<td>Analog (10k thermistor)</td>
</tr>
<tr>
<td>4</td>
<td>CMPSAFE</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>5</td>
<td>T56–SET</td>
<td>Analog (10k thermistor)</td>
</tr>
<tr>
<td>6</td>
<td>FSD</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>7</td>
<td>LOOP–PWR</td>
<td>Analog, 24VDC</td>
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<tr>
<td>8</td>
<td>SPS</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>9</td>
<td>IAQ–SEN</td>
<td>Analog, 4–20mA</td>
</tr>
<tr>
<td>10</td>
<td>FILTER</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>11</td>
<td>IAQ–COM/OAQ–COM/RH–COM</td>
<td>Analog, 4–20mA</td>
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<tr>
<td>12</td>
<td>CCN + (RED)</td>
<td>Digital, 5VDC</td>
</tr>
<tr>
<td>13</td>
<td>OAQ–SEN/RH–SEN</td>
<td>Analog, 4–20mA</td>
</tr>
<tr>
<td>14</td>
<td>CCN Gnd (WHT)</td>
<td>Digital, 5VDC</td>
</tr>
<tr>
<td>15</td>
<td>AUX OUT (Power Exhaust)</td>
<td>(Output) Discrete 24VAC</td>
</tr>
<tr>
<td>16</td>
<td>CCN – (BLK)</td>
<td>Digital, 5VDC</td>
</tr>
</tbody>
</table>

**LEGEND:**
- T55 – Space Temperature Sensor
- T56 – Space Temperature Sensor
- CCN – Carrier Comfort Network (communication bus)
- CMPSAFE – Compressor Safety
- FILTER – Dirty Filter Switch
- FSD – Fire Shutdown
- IAQ – Indoor Air Quality (CO₂)
- OAQ – Outdoor Air Quality (CO₂)
- RH – Relative Humidity
- SFS – Supply Fan Status

### Table 5 – Thermostat Mode

<table>
<thead>
<tr>
<th>TB1 TERMINAL</th>
<th>FIELD CONNECTION</th>
<th>INPUT SIGNAL</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>RAT SEN</td>
<td>Analog (10k thermistor)</td>
</tr>
<tr>
<td>2</td>
<td>G</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>3</td>
<td>RAT SEN</td>
<td>Analog (10k thermistor)</td>
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<tr>
<td>4</td>
<td>Y1</td>
<td>Discrete, 24VAC</td>
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<tr>
<td>5</td>
<td>Y2</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>6</td>
<td>LOOP–PWR</td>
<td>Analog, 24VDC</td>
</tr>
<tr>
<td>7</td>
<td>W1</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>8</td>
<td>IAQ–SEN</td>
<td>Analog, 4–20mA</td>
</tr>
<tr>
<td>9</td>
<td>W2</td>
<td>Discrete, 24VAC</td>
</tr>
<tr>
<td>10</td>
<td>IAQ–COM/OAQ–COM/RH–COM</td>
<td>Analog, 4–20mA</td>
</tr>
<tr>
<td>11</td>
<td>CCN + (RED)</td>
<td>Digital, 5VDC</td>
</tr>
<tr>
<td>12</td>
<td>OAQ–SEN/RH–SEN</td>
<td>Analog, 4–20mA</td>
</tr>
<tr>
<td>13</td>
<td>CCN Gnd (WHT)</td>
<td>Digital, 5VDC</td>
</tr>
<tr>
<td>14</td>
<td>AUX OUT (Power Exhaust)</td>
<td>(Output) Discrete 24VAC</td>
</tr>
<tr>
<td>15</td>
<td>CCN – (BLK)</td>
<td>Digital, 5VDC</td>
</tr>
</tbody>
</table>

**LEGEND:**
- CCN – Carrier Comfort Network (communication bus)
- G – Thermostat Fan
- IAQ – Indoor Air Quality (CO₂)
- OAQ – Outdoor Air Quality (CO₂)
- RAT – Return Air Temperature
- RH – Relative Humidity
- W1 – Thermostat Heat Stage 1
- W2 – Thermostat Heat Stage 2
- Y1 – Thermostat Cool Stage 1
- Y2 – Thermostat Cool Stage 2
Space Sensors —

The PremierLink controller is factory-shipped configured for Space Sensor Mode. A Carrier T-55 or T-56 space sensor must be used. T-55 space temperature sensor provides a signal of space temperature to the PremierLink control. T-56 provides same space temperature signal plus it allows for adjustment of space temperature setpoints from the face of the sensor by the occupants.

Connect T-55:

See Fig. 42 for typical T-55 internal connections. Connect the T-55 SEN terminals to TB1 terminals 1 and 3 (see Fig. 43).

Connect T-56:

See Fig. 44 for T-56 internal connections. Install a jumper between SEN and SET terminals as illustrated. Connect T-56 terminals to TB1 terminals 1, 3 and 5 (see Fig. 45).

Connect Thermostat —

A 7-wire thermostat connection requires a 24-v power source and a common connection. Use the R and C terminals on the CTB’s THERMOSTAT connection strip for these. Connect the thermostat’s Y1, Y2, W1, W2 and G terminals to PremierLink TB1 as shown in Fig. 46.

If the 50KC unit is equipped with factory-installed smoke detector(s), disconnect the factory BLU lead at TB1-6 (Y2) before connecting the thermostat. Identify the BLU lead originating at CTB-DDC-1; disconnect at TB1-6 and tape off. Confirm that the second BLU lead at TB1-6 remains connected to PremierLink J4-8.

Configure the Unit for Thermostat Mode —

Connect to the CCN bus using a CCN service tool and navigate to PremierLink Configuration screen for Operating Mode. Default setting is Sensor Mode (value 1). Change the value to 0 to reconfigure the controller for Thermostat Mode.

When the PremierLink is configured for Thermostat Mode, these functions are not available: Fire Shutdown (FSD), Remote Occupied (RMTOCC), Compressor Safety (CMPSAFE), Supply Fan Status (SFS), and Filter Pressure Switch (FILTER).
### Economizer Controls

#### Indoor Air Quality (CO₂) Sensor —

The indoor air quality sensor accessory monitors space carbon dioxide (CO₂) levels. This information is used to monitor IAQ levels. Several types of sensors are available, for wall mounting in the space or in return duct, with and without LCD display, and in combination with space temperature sensors. Sensors use infrared technology to measure the levels of CO₂ present in the space air.

The CO₂ sensors are all factory set for a range of 0 to 2000 ppm and a linear mA output of 4 to 20. Refer to the instructions supplied with the CO₂ sensor for electrical requirements and terminal locations. See Fig. 47 for typical CO₂ sensor wiring schematic.

![Fig. 47 - Indoor/Outdoor Air Quality (CO₂) Sensor (33ZCSENCO2) - Typical Wiring Diagram](image)

To accurately monitor the quality of the air in the conditioned air space, locate the sensor near a return-air grille (if present) so it senses the concentration of CO₂ leaving the space. The sensor should be mounted in a location to avoid direct breath contact.

Do not mount the IAQ sensor in drafty areas such as near supply ducts, open windows, fans, or over heat sources. Allow at least 3 ft (0.9 m) between the sensor and any corner. Avoid mounting the sensor where it is influenced by the supply air; the sensor gives inaccurate readings if the supply air is blown directly onto the sensor or if the supply air does not have a chance to mix with the room air before it is drawn into the return airstream.

#### Wiring the Indoor Air Quality Sensor: For each sensor, use two 2-conductor 18 AWG (American Wire Gage) twisted-pair cables (unshielded) to connect the separate isolated 24 vac power source to the sensor and to connect the sensor to the control board terminals.

To connect the sensor to the control, identify the positive (4 to 20 mA) and ground (SIG COM) terminals on the sensor. See Fig. 47. Connect the 4-20 mA terminal to terminal TB1-9 and connect the SIG COM terminal to terminal TB1-11.

![Fig. 48 - Indoor CO₂ Sensor (33ZCSENCO2) Connections](image)

Refer to Form 33SC-68SI, PremierLink Installation, Start-up, and Configuration Instructions, for detailed configuration information.

#### Outdoor Air Quality Sensor (PNO 33ZCSENCO2 plus weatherproof enclosure) —

The outdoor air CO₂ sensor is designed to monitor carbon dioxide (CO₂) levels in the outside ventilation air and interface with the ventilation damper in an HVAC system. The OAQ sensor is packaged with an outdoor cover. See Fig. 49. The outdoor air CO₂ sensor must be located in the economizer outside air hood.

![Fig. 49 - Outdoor Air Quality Sensor Cover](image)

Wiring the Outdoor Air CO₂ Sensor: A dedicated power supply is required for this sensor. A two-wire cable is required to wire the dedicated power supply for the sensor. The two wires should be connected to the power supply and terminals 1 and 2.

To connect the sensor to the control, identify the positive (4 to 20 mA) and ground (SIG COM) terminals on the OAQ sensor. See Fig. 47. Connect the 4 to 20 mA terminal to the TB1-13 terminal of the 50KC. Connect the SIG COM terminal to the TB1-11 terminal of the 50KC. See Fig. 50.

![Fig. 50 - Outdoor CO₂ Sensor Connections](image)
Space Relative Humidity Sensor or Humidistat
Connections —

NOTE: The accessory space relative humidity sensor and humidistat are not available for size 04-06 single phase (-3 voltage code) models.

Space Relative Humidity Sensor connections: The accessory space relative humidity sensor (33ZCSENSRH-02) is installed on an interior wall to measure the relative humidity of the air within the occupied space.

The use of a standard 2 X 4 inch electrical box to accommodate the wiring is recommended for installation. The sensor can be mounted directly on the wall, if acceptable by local codes.

UNIT DAMAGE HAZARD
Failure to follow this caution may result in permanent damage to the sensor.
DO NOT clean or touch the sensing element with chemical solvents as they can permanently damage the sensor.

UNIT PERFORMANCE HAZARD
Failure to follow this caution will result in inaccurate sensor readings.
DO NOT mount the sensor in drafty areas such as near heating or air-conditioning ducts, open windows, fans, or over heat sources such as baseboard heaters, radiators, or wall-mounted dimmers. Sensors mounted in those areas will produce inaccurate readings.

If the sensor is installed directly on a wall service, install the humidity sensor using 2 screws and 2 hollow wall anchors (field supplied). Do not over tighten screws. See Fig. 51.

The sensor must be mounted vertically on the wall. The Carrier logo should be orientated correctly when the sensor is properly mounted.
Avoid corner locations. Allow at least 4 ft between the sensor and any corner. Airflow near corners tends to be reduced, resulting in erratic sensor readings. The sensor should be vertically mounted approximately 5 ft up from the floor, beside the space temperature sensor.

For wiring distances up to 500 feet, use a 3-conductor, 18 or 20 AWG cable. ACCN communication cable can be used, although the shield is not required. The shield must be removed from the sensor end of the cable if this cable is used. See Fig. 52 for wiring details.

Smoke Detector/Fire Shutdown (FSD) —

This function is available only when PremierLink is configured for (Space) Sensor Mode. The unit is factory-wired for PremierLink FSD operation when PremierLink is factory-installed.

On 50KC units equipped with factory-installed Smoke Detector(s), the smoke detector controller implements the unit shutdown through its NC contact set connected to the unit’s CTB input. The FSD function is initiated via the smoke detector’s Alarm NO contact set. The PremierLink communicates the smoke detector’s tripped status to the CCN building control. See Fig. 39 or Fig. 40 (PremierLink wiring schematic).

Fig. 51 - Space Relative Humidity Sensor Installation

Fig. 52 - Space Relative Humidity Sensor Connection

The power for the sensor is provided by the PremierLink control on terminal J5-4 (+33 to +35vdc).

To wire the sensor:

1. At the sensor, remove 4 inches fo the jacket from the cable. Strip ¼ inch of insulation from each conductor. Route the cable through the wire clearance opening in the center of the sensor. See Fig. 51.
2. Connect a field-supplied BLACK wire to the sensor screw terminal marked Vin.
3. Connect a field-supplied RED wire into the sensor screw terminal marked Io.
4. Connect the field-supplied RED wire from the sensor to TB1-13.
5. Connect the field-supplied BLACK wire from the sensor to TB1-7.
Filter Status Switch —

This function is available only when PremierLink is configured for (Space) Sensor Mode.

PremierLink control can monitor return filter status in two ways: By monitoring a field-supplied/installed filter pressure switch or via supply fan runtime hours.

Using switch input: Install the dirty filter pressure switch according to switch manufacturer’s instructions, to measure pressure drop across the unit’s return filters. Connect one side of the switch’s NO contact set to CTB’s THERMOSTAT-R terminal. Connect the other side of the NO contact set to TB1-10. Setpoint for Dirty Filter is set at the switch. See Fig. 53

Using Filter Timer Hours: Refer to Form 33SC-68SI for instructions on using the PremierLink Configuration screens and on unit alarm sequence.

Supply Fan Status Switch —

The PremierLink control can monitor supply fan operation through a field-supplied/installed differential pressure switch. This sequence will prevent (or interrupt) operation of unit cooling, heating and economizer functions until the pressure switch contacts are closed indicating proper supply fan operation.

Install the differential pressure switch in the supply fan section according to switch manufacturer’s instructions. Arrange the switch contact to be open on no flow and to close as pressure rises indicating fan operation.

Connect one side of the switch’s NO contact set to CTB’s THERMOSTAT-R terminal. Connect the other side of the NO contact set to TB1-8. Setpoint for Supply Fan Status is set at the switch. See Fig. 54.

Remote Occupied Switch —

The PremierLink control permits a remote timeclock to override the control’s on-board occupancy schedule and place the unit into Occupied mode. This function may also provide a “Door Switch” time delay function that will terminate cooling and heating functions after a 2-20 minute delay.

Connect one side of the NO contact set on the timeclock to CTB’s THERMOSTAT-R terminal. Connect the other side of the timeclock contact to the unit’s TB1-2 terminal (see Fig. 55).

Power Exhaust (output) —

Connect the accessory Power Exhaust contactor coils(s) per Fig. 56.

CCN Communication Bus —

The PremierLink controller connects to the bus in a daisy chain arrangement. Negative pins on each component must be connected to respective negative pins, and likewise, positive pins on each component must be connected to respective positive pins. The controller signal pins must be wired to the signal ground pins. Wiring connections for CCN must be made at the 3-pin plug.

At any baud (9600, 19200, 38400 baud), the number of controllers is limited to 239 devices maximum. Bus length may not exceed 4000 ft, with no more than 60 total devices on any 1000-ft section. Optically isolated RS-485 repeaters are required every 1000 ft.

NOTE: Carrier device default is 9600 baud.
Communications Bus Wire Specifications: The CCN Communication Bus wiring is field-supplied and field-installed. It consists of shielded 3-conductor cable with drain (ground) wire. The cable selected must be identical to the CCN Communication Bus wire used for the entire network.

See Table 6 for recommended cable.

**Table 6 – Recommended Cables**

<table>
<thead>
<tr>
<th>MANUFACTURER</th>
<th>CABLE PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alpha</td>
<td>2413 or 5463</td>
</tr>
<tr>
<td>American</td>
<td>A22503</td>
</tr>
<tr>
<td>Belden</td>
<td>8772</td>
</tr>
<tr>
<td>Columbia</td>
<td>02525</td>
</tr>
</tbody>
</table>

**NOTE:** Conductors and drain wire must be at least 20 AWG, stranded, and tinned copper. Individual conductors must be insulated with PVC, PVC/nylon, vinyl, Teflon, or polyethylene. An aluminum/polyester 100% foil shield and an outer jacket of PVC, PVC/nylon, chrome vinyl, or Teflon with a minimum operating temperature range of -20°C to 60°C is required. Do not run communication wire in the same conduit as or next to any AC voltage wiring.

The communication bus shields must be tied together at each system element. If the communication bus is entirely within one building, the resulting continuous shield must be connected to ground at only one single point. If the communication bus cable exits from one building and enters another building, the shields must be connected to the grounds at a lightning suppressor in each building (one point only).

**Connecting CCN bus:**

**NOTE:** When connecting the communication bus cable, a color code system for the entire network is recommended to simplify installation and checkout. See Table 7 for the recommended color code.

**Table 7 – Color Code Recommendations**

<table>
<thead>
<tr>
<th>SIGNAL TYPE</th>
<th>CCN BUS WIRE COLOR</th>
<th>CCN PLUG PIN NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>+</td>
<td>Red</td>
<td>1</td>
</tr>
<tr>
<td>Ground</td>
<td>White</td>
<td>2</td>
</tr>
<tr>
<td>–</td>
<td>Black</td>
<td>3</td>
</tr>
</tbody>
</table>

Connect the CCN (+) lead (typically RED) to the unit’s TB1-12 terminal. Connect the CCN (ground) lead (typically WHT) to the unit’s TB1-14 terminal. Connect the CCN (-) lead (typically BLK) to the unit’s TB1-16 terminal. See Fig. 57.

**Fig. 57 - PremierLink CCN Bus Connections**
The RTU Open control is factory-mounted in the 50KC unit’s main control box, to the left of the CTB. See Fig. 59. Factory wiring is completed through harnesses connected to the CTB. Field connections for RTU Open sensors will be made at the Phoenix connectors on the RTU Open board. The factory-installed RTU Open control includes the supply-air temperature (SAT) sensor. The outdoor air temperature (OAT) sensor is included in the FIOP/accessory EconoMi$er2 package.

The RTU Open controller is an integrated component of the Carrier rooftop unit. Its internal application programming provides optimum performance and energy efficiency. RTU Open enables the unit to run in 100% stand-alone control mode, Carrier’s i-Vu® Open network, or a Third Party Building Automation System (BAS). On-board DIP switches allow you to select your protocol (and baud rate) of choice among the four most popular protocols in use today: BACnet, Modbus, Johnson N2 and LonWorks. (See Fig. 58.)

Refer to Table 8, RTU Open Controller Inputs and Outputs for locations of all connections to the RTU Open board.
Fig. 60 - RTU Open System Control Wiring Diagram with Humidi-MiZer®
The RTU Open controller requires the use of a Carrier space sensor. A standard thermostat cannot be used with the RTU Open system.

**Supply Air Temperature (SAT) Sensor**

On FIOP-equipped 50KC unit, the unit is supplied with a supply-air temperature (SAT) sensor (33ZCSSENSAT). This sensor is a tubular probe type, approx 6-inches (152 mm) in length. It is a nominal 10-k ohm thermistor.

The SAT is factory-wired. The SAT probe is wire-tied to the supply-air opening (on the horizontal opening end) in its shipping position. Remove the sensor for installation. Re-position the sensor in the flange of the supply-air opening or in the supply air duct (as required by local codes). Drill or punch a 1/2-in. hole in the flange or duct. Use two field-supplied, self-drilling screws to secure the sensor probe in a horizontal orientation. See Fig. 41.

**Outdoor Air Temperature (OAT) Sensor**

The OAT is factory-mounted in the EconoMi$er2 (FIOP or accessory). It is a nominal 10k ohm thermistor attached to an eyelet mounting ring.

**EconoMi$er2**

The RTU Open control is used with EconoMi$er2 (option or accessory) for outdoor air management. The damper position is controlled directly by the RTU Open control; EconoMi$er2 has no internal logic device.

Outdoor air management functions can be enhanced with field-installation of these accessory control devices:

- Enthalpy control (outdoor air or differential sensors)
- Space CO2 sensor
- Outdoor air CO2 sensor
- Outdoor air management functions can be enhanced with the use of a Carrier EconoMi$er2 (FIOP or accessory) for outdoor air management.
Field Connections

Field connections for accessory sensors and input devices are made at plugs J1, J2, J4, J5, J11 and J20. All field control wiring that connects to the RTU Open must be routed through the raceway built into the corner post as shown in Fig. 26. The raceway provides the UL required clearance between high- and low-voltage wiring. Pass the control wires through the hole provided in the corner post and then feed the wires through the raceway to the RTU Open. Connect to the wires to the removable Phoenix connectors and then reconnect the connectors to the board.

Space Temperature (SPT) Sensors —

There are two types of SPT sensors available from Carrier, resistive input non-communicating (T55, T56, and T59) and Rnet communicating (SPS, SPPL, SPP, and SPPF) sensors. Each type has a variety of options consisting of: timed override button, set point adjustment, a LCD screen, and communication tie in. Space temperature can be also be written to from a building network or zoning system. However, it is still recommended that return air duct sensor be installed to allow stand-alone operation for back-up. Refer to the configuration section for details on controller configurations associated with space sensors.

- 33ZCT55SPT, space temperature sensor with override button
- 33ZCT56SPT, space temperature sensor with override button and setpoint adjustment
- 33ZCT59SPT, space temperature sensor with LCD (liquid crystal display) screen, override button, and setpoint adjustment

Use 20 gauge wire to connect the sensor to the controller. The wire is suitable for distances of up to 500 ft. Use a three-conductor shielded cable for the sensor and setpoint adjustment connections. If the setpoint adjustment (slidebar) is not required, then an unshielded, 18 or 20 gauge, two-conductor, twisted pair cable may be used.

Connect T-55: See Fig. 42 for typical T-55 internal connections. Connect the T-55 SEN terminals to RTU Open J20-1 and J20-2. See Fig. 61.

Connect T-56: See Fig. 44 for T-56 internal connections. Install a jumper between SEN and SET terminals as illustrated. Connect T-56 terminals to RTU Open J20-1, J20-2 and J20-3 per Fig. 62.

Indoor Air Quality (CO₂) Sensor —

The indoor air quality sensor accessory monitors space carbon dioxide (CO₂) levels. This information is used to monitor IAQ levels. Several types of sensors are available, for wall mounting in the space or in return duct, with and without LCD display, and in combination with space temperature sensors. Sensors use infrared technology to measure the levels of CO₂ present in the space air.

The CO₂ sensors are all factory set for a range of 0 to 2000 ppm and a linear mA output of 4 to 20. Refer to the instructions supplied with the CO₂ sensor for electrical requirements and terminal locations. See Fig. 47 for typical CO₂ sensor wiring schematic.

To accurately monitor the quality of the air in the conditioned air space, locate the sensor near a return-air grille (if present) so it senses the concentration of CO₂ leaving the space. The sensor should be mounted in a location to avoid direct breath contact.
Do not mount the IAQ sensor in drafty areas such as near supply ducts, open windows, fans, or over heat sources. Allow at least 3 ft (0.9 m) between the sensor and any corner. Avoid mounting the sensor where it is influenced by the supply air; the sensor gives inaccurate readings if the supply air is blown directly onto the sensor or if the supply air does not have a chance to mix with the room air before it is drawn into the return airstream.

**Wiring the Indoor Air Quality Sensor:** For each sensor, use two 2-conductor 18 AWG (American Wire Gage) twisted-pair cables (unshielded) to connect the separate isolated 24 vac power source to the sensor and to connect the sensor to the control board terminals.

To connect the sensor to the control, identify the positive (4 to 20 mA) and ground (SIG COM) terminals on the sensor. See Fig. 47. Connect the 4-20 mA terminal to RTU Open J4-2 and connect the SIG COM terminal to RTU Open J4-3. See Fig. 64.

**Outdoor Air Quality Sensor** *(PNO 33ZCSENCO2 plus weatherproof enclosure)* —

The outdoor air CO2 sensor is designed to monitor carbon dioxide (CO2) levels in the outside ventilation air and interface with the ventilation damper in an HVAC system. The OAQ sensor is packaged with an outdoor cover. See Fig. 49. The outdoor air CO2 sensor must be located in the economizer outside air hood.

**Wiring the Outdoor Air CO2 Sensor:** A dedicated power supply is required for this sensor. A two-wire cable is required to wire the dedicated power supply for the sensor. The two wires should be connected to the power supply and terminals 1 and 2.

To connect the sensor to the control, identify the positive (4 to 20 mA) and ground (SIG COM) terminals on the OAQ sensor. See Fig. 47. Connect the 4 to 20 mA terminal to RTU Open J4-5. Connect the SIG COM terminal to RTU Open J4-6.

**Space Relative Humidity Sensor or Humidistat** —

**NOTE:** The accessory space relative humidity sensor and humidistat are not available for size 04-06 single phase (-3 voltage code) models.

**Humidi-MiZer® Control Wiring:** In units equipped with the Humidi-MiZer option there are two pink (PNK) wires loose in the control box used to control the dehumidification function of the unit. These pink wires are meant to be tied to a space humidistat or thermodistat on an electromechanical unit. On RTU Open equipped units these pink wires must be connected to J11-7 & 8 to allow the Open board to operate the dehumidification function for the unit. Disconnect the J11 Phoenix style connector from the board and use the plug screws to secure the pink wires in pins 7 and 8, reconnect the plug to the board at J11.

**Relative Humidity Sensors (Space or Duct Mounted):**

The accessory space humidity sensor (33ZCSENSRH-02) or duct humidity sensor (33ZCSENDRH-02) is used to measure the relative humidity of air within the space or return air duct. The RH reading is used to control the Humidi-MiZer option of the rooftop unit. For wiring distances up to 500 ft (152 m), use a 3-conductor, 18 or 20 AWG shielded cable. The shield must be removed from the sensor end of the cable and grounded at the unit end. The current loop power for sensor is provided by the RTU Open controller as 24vdc. Refer to the instructions supplied with the RH sensor for the electrical requirements and terminal locations. RTU Open configurations must be changed after adding an RH sensor. See Fig. 66 and 67 for typical RH sensor wiring.

- J4-1 or J4-4 = 24vdc loop power
- J4-2 or J4-5 = 4-20mA signal input

**NOTE:** The factory default for dehumidification control is normally open humidistat.
Humidistat: The accessory humidistat provides the RTU Open insight to the relative humidity in the space. The humidistat reads the RH level in the space and compares it to its setpoint to operate a dry contact. The humidistat is a dedicated input on the configurable input 9 and tells the RTU Open when the RH level is HIGH or LOW. The normal condition for humidity is LOW. A normally open humidistat is the factory default control for the Humidi-MiZer® option.

To wire in the field:
- J5-8 = 24 VAC source for dry contact
- J5-7 = Signal input

Smoke Detector/Fire Shutdown (FSD) —

On 50KC units equipped with factory-installed Smoke Detector(s), the smoke detector controller implements the unit shutdown through its NC contact set connected to the unit’s CTB input. The FSD function is initiated via the smoke detector’s Alarm NO contact set. The RTU Open controller communicates the smoke detector’s tripped status to the BAS building control. See Fig. 59 or Fig. 60 (RTU Open System Control wiring schematics).

The Fire Shutdown Switch configuration, MENU → Config → Inputs → input 5, identifies the normally open status of this input when there is no fire alarm.

Connecting Discrete Inputs —

Filter Status: The filter status accessory is a field-installed accessory. This accessory detects plugged filters. When installing this accessory, the unit must be configured for filter status by setting MENU → Config → Inputs → input 3, 5, 8, or 9 to Filter Status and normally open (N/O) or normally closed (N/C). Input 8 or 9 is recommended for easy of installation. Refer to Fig. 58 and Fig. 59 or Fig. 60 for wire terminations at J5.

Fan Status: The fan status accessory is a field-installed accessory. This accessory detects when the indoor fan is blowing air. When installing this accessory, the unit must be configured for fan status by setting MENU → Config → Inputs → input 3, 5, 8, or 9 to Fan Status and normally open (N/O) or normally closed (N/C). Input 8 or 9 is recommended for easy of installation. Refer to Fig. 58 and Fig. 59 or Fig. 60 for wire terminations at J5.

Remote Occupancy: The remote occupancy accessory is a field-installed accessory. This accessory overrides the unoccupied mode and puts the unit in occupied mode. When installing this accessory, the unit must be configured for remote occupancy by setting MENU → Config → Inputs → input 3, 5, 8, or 9 to Remote Occupancy and normally open (N/O) or normally closed (N/C).

Also set MENU → Schedules → occupancy source to DI on/off. Input 8 or 9 is recommended for easy of installation. Refer to Fig. 58 and Table 8 for wire terminations at J5.

Power Exhaust (output): The relay used by the RTU Open board to control power exhaust is a dry contact which means it does not have 24vac. This 24vac must be connected to the relay to allow it to operate the power exhaust relay in the PE accessory. A 24vac source must be provided to J11-2 on the RTU Open control board. This can be provided by the unit’s transformer from various sources. The “R” terminal on the unit’s low voltage terminal board (LVTB) is a logical source. Refer to Fig. 58 and Fig. 59 or Fig. 60 for wire terminations at J11.
Communication Wiring - Protocols

General —

Protocols are the communication languages spoken by control devices. The main purpose of a protocol is to communicate information in the most efficient method possible. Different protocols exist to provide different kinds of information for different applications. In the BAS application, many different protocols are used, depending on manufacturer. Protocols do not change the function of a controller; just make the front end user different.

The RTU Open can be set to communicate on four different protocols: BACnet, Modbus, N2, and LonWorks. Switch 3 (SW3) on the board is used to set protocol and baud rate. Switches 1 and 2 (SW1 and SW2) are used to set the board’s network address. See Fig. 68 and 69 for protocol switch settings and address switches. The 3rd party connection to the RTU Open is through plug J19. See Fig. 70 for wiring.

NOTE: Power must be cycled after changing the SW1-3 switch settings.

Refer to the RTU Open v3 Integration Guide for more detailed information on protocols, 3rd party wiring, and networking.

### SW3 Protocol Selection

<table>
<thead>
<tr>
<th>PROTOCOL</th>
<th>DS8</th>
<th>DS7</th>
<th>DS6</th>
<th>DS5</th>
<th>DS4</th>
<th>DS3</th>
<th>DS2</th>
<th>DS1</th>
</tr>
</thead>
<tbody>
<tr>
<td>BACnet MS/TP (Master)</td>
<td>Unused</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>Select Baud</td>
<td>Select Baud</td>
</tr>
<tr>
<td>Modbus (Slave)</td>
<td>Unused</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
<td>ON</td>
<td>OFF</td>
<td>Select Baud</td>
<td>Select Baud</td>
</tr>
<tr>
<td>N2 (Slave)</td>
<td>Unused</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>LonWorks</td>
<td>Unused</td>
<td>ON</td>
<td>ON</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
</tr>
</tbody>
</table>

NOTE: DS = Dip Switch
BACnet MS/TP SW3 example shown

### Baud Rate Selections

<table>
<thead>
<tr>
<th>BAUD RATE</th>
<th>DS2</th>
<th>DS1</th>
</tr>
</thead>
<tbody>
<tr>
<td>9600</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>19,200</td>
<td>ON</td>
<td>OFF</td>
</tr>
<tr>
<td>38,400</td>
<td>OFF</td>
<td>ON</td>
</tr>
<tr>
<td>76,800</td>
<td>ON</td>
<td>ON</td>
</tr>
</tbody>
</table>

Fig. 68 - RTU Open SW3 Dip Switch Settings

Fig. 69 - RTU Open Address Switches

Fig. 70 - Network Wiring
**Local Access**

**Wall Mounted Equipment Touch**

The Equipment Touch is a wall mounted interface used to connect to the RTU Open to access the control information, read sensor values, and maintenance. This is an accessory interface that does not come with the RTU Open controller. You wire the Equipment Touch to the RTU Open’s J13 local access port. There are 2 password protected levels in the display (User and Admin). See the Equipment Touch Installation and Setup Guide for more information. See Appendix A for navigation and screen content.

**Field Assistant**

Field Assistant is a computer program included with the purchase of the Tech Tool Kit (USB-TKIT). This is a field tech tool to set-up, service, or download application software to the RTU Open controller and includes a USB Link Cable. The link cable connects a USB port to the J12 local access port. The Field Assistant’s menu structure is similar and functions the same as i-Vu®. See Fig. 71.

**RTU Open Troubleshooting —**

**Communication LEDs:** The LEDs indicate if the controller is speaking to the devices on the network. The LEDs should reflect communication traffic based on the baud rate set. The higher the baud rate the more solid the LEDs will appear. See Table 9.

![Fig. 71 - PC Running Field Assistant](image_url)
The LEDs on the RTU Open show the status of certain functions.

<table>
<thead>
<tr>
<th>If this LED is on...</th>
<th>Status is...</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power</td>
<td>The RTU Open has power</td>
</tr>
<tr>
<td>Rx</td>
<td>The RTU Open is receiving data from the network segment</td>
</tr>
<tr>
<td>Tx</td>
<td>The RTU Open is transmitting data over the network segment</td>
</tr>
<tr>
<td>BO#</td>
<td>The binary output is active</td>
</tr>
</tbody>
</table>

The Run and Error LEDs indicate control module and network status.

<table>
<thead>
<tr>
<th>If Run LED shows...</th>
<th>And Error LED shows...</th>
<th>Status is...</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 flashes per second</td>
<td>Off</td>
<td>Normal</td>
</tr>
<tr>
<td>2 flashes per second</td>
<td>2 flashes, alternating with Run LED</td>
<td>Five minute auto-restart delay after system error</td>
</tr>
<tr>
<td>2 flashes per second</td>
<td>3 flashes, then off</td>
<td>Control module has just been formatted</td>
</tr>
<tr>
<td>2 flashes per second</td>
<td>4 flashes, then pause</td>
<td>Two or more devices on this network have the same MSTP network address</td>
</tr>
<tr>
<td>2 flashes per second</td>
<td>On</td>
<td>Exec halted after frequent system errors or control programs halted</td>
</tr>
<tr>
<td>5 flashes per second</td>
<td>On</td>
<td>Exec start-up aborted, Boot is running</td>
</tr>
<tr>
<td>5 flashes per second</td>
<td>Off</td>
<td>Firmware transfer in progress, Boot is running</td>
</tr>
<tr>
<td>7 flashes per second</td>
<td>7 flashes per second, alternating with Run LED</td>
<td>Ten second recovery period after brownout</td>
</tr>
<tr>
<td>14 flashes per second</td>
<td>14 flashes per second, alternating with Run LED</td>
<td>Brownout</td>
</tr>
<tr>
<td>On</td>
<td>On</td>
<td>Failure. Try the following solutions:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Turn the RTU Open off, then on.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Format the RTU Open.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Download memory to the RTU Open.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Replace the RTU Open.</td>
</tr>
</tbody>
</table>

NOTE: Refer to the *RTU Open Multi-Protocol Controller Controls, Start-Up, Operation and Troubleshooting* manual for complete configuration of RTU Open, operating sequences and troubleshooting information. Refer to the *RTU Open v3 Integration Guide* for details on configuration and troubleshooting of connected networks. Have a copy of these manuals available at unit start-up.

**Outdoor Air Enthalpy Control**

(PNO 33CSENTHISW)

The enthalpy control (33CSENTHISW) is available as a field-installed accessory to be used with the EconoMiSer2 damper system. The outdoor air enthalpy sensor is part of the enthalpy control. (The separate field-installed accessory return air enthalpy sensor (33CSENTSEN) is required for differential enthalpy control. See Fig. 72.)

Locate the enthalpy control in the economizer next to the Actuator Motor. Locate two GRA leads in the factory harness and connect the gray lead labeled “ESL” to the terminal labeled “LOW”. See Fig. 72. Connect the enthalpy control power input terminals to economizer actuator power leads RED (connect to 24V) and BLK (connect to GND).

![Fig. 72 - Enthalpy Switch (33CSENTHISW) Connections](image)

The outdoor enthalpy changeover setpoint is set at the enthalpy controller.

**Differential Enthalpy Control** —

Differential enthalpy control is provided by sensing and comparing the outside air and return air enthalpy conditions. Install the outdoor air enthalpy control as described above. Add and install a return air enthalpy sensor.
Return Air Enthalpy Sensor —

Mount the return-air enthalpy sensor (33CSENTSEN) in the return-air section of the economizer. The return air sensor is wired to the enthalpy controller (33CSENTHSW). See Fig. 73.

Smoke Detectors

Smoke detectors are available as factory-installed options on 48KC models. Smoke detectors may be specified for Supply Air only or for Return Air without or with economizer or in combination of Supply Air and Return Air. All components necessary for operation are factory-provided and mounted. The unit is factory-configured for immediate smoke detector shutdown operation; additional wiring or modifications to unit terminal board may be necessary to complete the unit and smoke detector configuration to meet project requirements.

Units equipped with factory-optional Return Air smoke detectors require a relocation of the sensor module at unit installation. See Fig. 74 for the as shipped location.

Completing Installation of Return Air Smoke Sensor:
1. Unscrew the two screws holding the Return Air Smoke Detector assembly. See Fig. 75, Step 1. Save the screws.
2. Turn the assembly 90° and then rotate end to end. Make sure that the elbow fitting is pointing down. See Fig. 75, Step 2.
3. Screw the sensor and detector plate into its operating position using screws from Step 1. See Fig. 75, Step 3.
4. Connect the flexible tube on the sampling inlet to the sampling tube on the basepan.

Additional Application Data —

Refer to Catalog No. HKRNKA-1XA for discussions on additional control features of these smoke detectors including multiple unit coordination.
<table>
<thead>
<tr>
<th>UNIT</th>
<th>IFM TYPE</th>
<th>Nom. kW (kW)</th>
<th>FLA</th>
<th>FLA</th>
<th>LRA</th>
<th>FLA</th>
<th>LRA</th>
<th>FLA</th>
<th>LRA</th>
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<tbody>
<tr>
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<td>-</td>
<td>-</td>
<td>27</td>
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<td>93</td>
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<td>45</td>
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<tr>
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<td>102A</td>
<td>4.965</td>
<td>23.5/27.1</td>
<td>39/44</td>
<td>45/45</td>
<td>36/40</td>
<td>98/88</td>
<td>41/46</td>
<td>45/50</td>
</tr>
<tr>
<td></td>
<td>103B</td>
<td>6.587</td>
<td>31.4/36.3</td>
<td>49/55</td>
<td>50/60</td>
<td>45/50</td>
<td>98/88</td>
<td>51/57</td>
<td>60/60</td>
</tr>
<tr>
<td></td>
<td>104B</td>
<td>7.9/10.5</td>
<td>37.9/43.8</td>
<td>57/64</td>
<td>60/67</td>
<td>52/59</td>
<td>88/88</td>
<td>53/67</td>
<td>60/70</td>
</tr>
<tr>
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<td>102A+102A</td>
<td>9.8/13.0</td>
<td>46.9/54.2</td>
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<td>101A</td>
<td>3.344</td>
<td>15.9/18.3</td>
<td>28/32</td>
<td>45/45</td>
<td>28/29</td>
<td>118/118</td>
<td>31/34</td>
<td>45/45</td>
</tr>
<tr>
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<td>102A</td>
<td>4.965</td>
<td>23.5/27.1</td>
<td>39/44</td>
<td>45/45</td>
<td>35/39</td>
<td>118/118</td>
<td>41/45</td>
<td>45/50</td>
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<td>103B</td>
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<td>31.4/36.3</td>
<td>48/55</td>
<td>50/60</td>
<td>45/50</td>
<td>118/118</td>
<td>51/57</td>
<td>60/60</td>
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<td>104B</td>
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<td>37.9/43.8</td>
<td>57/64</td>
<td>60/67</td>
<td>52/58</td>
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<td>59/66</td>
<td>60/70</td>
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<td>46.9/54.2</td>
<td>68/77</td>
<td>70/80</td>
<td>62/71</td>
<td>118/118</td>
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<td>45</td>
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<td>13.6/15.6</td>
<td>26/29</td>
<td>30/30</td>
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<td>82/82</td>
<td>32/32</td>
<td>30/30</td>
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<td>6.587</td>
<td>18.1/20.9</td>
<td>32/36</td>
<td>35/40</td>
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<td>82/82</td>
<td>36/38</td>
<td>35/40</td>
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<td>7.9/10.5</td>
<td>21.9/25.3</td>
<td>37/41</td>
<td>40/45</td>
<td>34/38</td>
<td>82/82</td>
<td>39/44</td>
<td>40/45</td>
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<td>105A</td>
<td>12.016/0</td>
<td>33.4/38.5</td>
<td>51/58</td>
<td>60/66</td>
<td>47/53</td>
<td>82/82</td>
<td>54/60</td>
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<td>102A+102A</td>
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<td>46.9/54.2</td>
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<td>70/80</td>
<td>62/71</td>
<td>118/118</td>
<td>70/79</td>
<td>80/90</td>
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</tbody>
</table>

Table 10 – Unit Wire/Fuse or HACR Breaker Sizing Data

See "Legend and Notes for Table 10 on page 49."
### Table 10 – Unit Wire/Fuse or HACR Breaker Sizing Data (cont)

<table>
<thead>
<tr>
<th>UNIT NO.</th>
<th>IFM Type</th>
<th>ELEC. HTR</th>
<th>FLA</th>
<th>NO.P.E.</th>
<th>w/ P.E. (pwr’d fr/unit)</th>
<th>NO.P.E.</th>
<th>w/ P.E. (pwr’d fr/unit)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.44 HC</td>
<td>50 KC</td>
<td>0.46 KC</td>
<td>0.48 HC</td>
<td>50 KC</td>
<td>0.46 KC</td>
<td>0.48 HC</td>
<td>50 KC</td>
</tr>
</tbody>
</table>

See "Legend and Notes for Table 10 on page 49."
### Table 10 – Unit Wire/Fuse or HACR Breaker Sizing Data (cont)

<table>
<thead>
<tr>
<th>UNIT</th>
<th>IFM TYPE</th>
<th>ELEC HTR</th>
<th>CRHEATER***A00</th>
<th>FLA</th>
<th>MCA</th>
<th>MAX FUSE or HACR BRKR</th>
<th>MCA</th>
<th>MAX FUSE or HACR BRKR</th>
<th>DISC. SIZE</th>
<th>MCA</th>
<th>MAX FUSE or HACR BRKR</th>
<th>MCA</th>
<th>MAX FUSE or HACR BRKR</th>
<th>DISC. SIZE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>NO V.P.-N.O.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>NO C.O. or UNPWR C.O.</td>
<td>w/ P.E. (fr/unit)</td>
<td>NO P.E.</td>
<td>w/ P.E. (fr/unit)</td>
<td>NO C.O. or UNPWR C.O.</td>
<td>w/ P.E. (fr/unit)</td>
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<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>NO P.E.</td>
<td>w/ P.E. (fr/unit)</td>
<td>NO P.E.</td>
<td>w/ P.E. (fr/unit)</td>
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<td></td>
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</tr>
</tbody>
</table>

See Legend and Notes for Table 10 on page 49.
<table>
<thead>
<tr>
<th>UNIT</th>
<th>IFM TYPE</th>
<th>Nom (kW)</th>
<th>FLA</th>
<th>ELEC. HTR</th>
<th>NO C.O. or UNPWR C.O.</th>
<th>w/ P.E. (pwr d fr/unit)</th>
<th>NO P.E.</th>
<th>w/ P.E. (pwr d fr/unit)</th>
</tr>
</thead>
<tbody>
<tr>
<td>50KC</td>
<td>DO−STD</td>
<td>109A</td>
<td>14.0</td>
<td>16.8</td>
<td>25 22 27.7 35 61 39 40 24 47 30 26 15 14 20 30 25 15 14</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>40−3−60</td>
<td>STD</td>
<td>109A</td>
<td>14.0</td>
<td>16.8</td>
<td>25 25 22 61 26 30 23 62 27 30 25 63 29 30 26 64</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>646−1−60</td>
<td>MED</td>
<td>109A</td>
<td>14.0</td>
<td>16.8</td>
<td>25 25 22 61 26 30 23 62 27 30 25 63 29 30 26 64</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>109A</td>
<td>HIGH</td>
<td>109A</td>
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<td>16.8</td>
<td>27 30 24 79 28 30 25 80 29 30 27 81 31 35 28 82</td>
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<td></td>
</tr>
<tr>
<td>109A</td>
<td>HIGH</td>
<td>109A</td>
<td>14.0</td>
<td>16.8</td>
<td>27 30 24 79 28 30 25 80 29 30 27 81 31 35 28 82</td>
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</tr>
<tr>
<td>109A</td>
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<td>14.0</td>
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<td>27 30 24 79 28 30 25 80 29 30 27 81 31 35 28 82</td>
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</tr>
<tr>
<td>109A</td>
<td>MED</td>
<td>109A</td>
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<td>16.8</td>
<td>27 30 24 79 28 30 25 80 29 30 27 81 31 35 28 82</td>
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</tr>
<tr>
<td>109A</td>
<td>MED</td>
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<td>27 30 24 79 28 30 25 80 29 30 27 81 31 35 28 82</td>
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</table>

See "Legend and Notes for Table 10 on page 49."
Table 10 – Unit Wire/Fuse or HACR Breaker Sizing Data (cont.)

<table>
<thead>
<tr>
<th>IFN TYPE</th>
<th>ELECT-HR</th>
<th>FLA</th>
<th>DISC. SIZE</th>
<th>FUSE or MCA</th>
<th>HACR</th>
<th>BRKR</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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</tr>
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</table>

See "Legend and Notes for Table 10 on page 49."
Table 10 – Unit Wire/Fuse or HACR Breaker Sizing Data (cont)

<table>
<thead>
<tr>
<th>UNIT</th>
<th>IFM TYPE</th>
<th>ELEC. HTR</th>
<th>NO P.E.</th>
<th>NO C.O. or UNPWR C.O.</th>
<th>w/ P.E. (pwrd fr/unit)</th>
<th>NO P.E.</th>
<th>w/ P.WRD C.O.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>FLA</td>
<td>MCA MAX FUSE or HACR BRKR</td>
<td>FLA LRA DISC. SIZE</td>
<td>MCA MAX FUSE or HACR BRKR</td>
<td>FLA LRA DISC. SIZE</td>
</tr>
<tr>
<td>CRHEATER***A00</td>
<td>Nom (kW)</td>
<td>FLA</td>
<td>MCA</td>
<td>FLA</td>
<td>LRA</td>
<td>MCA</td>
<td>FLA</td>
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<td>58</td>
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<td>25</td>
<td>22</td>
<td>72</td>
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</table>

See "Legend and Notes for Table 10 on page 49."
Legend and Notes for Table 10

LEGEND:
BRKR – Circuit breaker
CO – Convenient outlet
DD – Direct drive (indoor fan motor)
DISC – Disconnect
FLA – Full load amps
IFM – Indoor fan motor
LRA – Locked rotor amps
MCA – Minimum circuit amps
MOCP – MAX FUSE or HACR Breaker
PE – Power exhaust
PWRD CO – Powered convenient outlet
UNPWR CO – Unpowered convenient outlet

NOTES:
1. In compliance with NEC requirements for multimotor and combination load equipment (refer to NEC Articles 430 and 440), the overcurrent protective device for the unit shall be fuse or HACR breaker. Canadian units may be fuse or circuit breaker.

2. Unbalanced 3-Phase Supply Voltage
   Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the following formula to determine the percentage of voltage imbalance.

\[
\text{% Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}
\]

Example: Supply voltage is 230-3-60

<table>
<thead>
<tr>
<th></th>
<th>AB</th>
<th>BC</th>
<th>AC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Values</td>
<td>224 v</td>
<td>231 v</td>
<td>226 v</td>
</tr>
</tbody>
</table>

Average Voltage = \(
\frac{224 + 231 + 226}{3}
\) = 681/3

= 227

Determine maximum deviation from average voltage.

(AB) 227 – 224 = 3 v

(BC) 231 – 227 = 4 v

(AC) 227 – 226 = 1 v

Maximum deviation is 4 v.

Determine percent of voltage imbalance.

\[
\text{% Voltage Imbalance} = \frac{4}{227} = 1.76\%
\]

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.
Step 12 — Adjust Factory-Installed Options

Smoke Detectors —

Smoke detector(s) will be connected at the Controls Connections Board, at terminals marked “Smoke Shutdown”. Cut jumper JMP 3 when ready to energize unit.

EconoMi$er IV Occupancy Switch —

Refer to Fig. 76 for general EconoMi$er IV wiring. External occupancy control is managed through a connection on the Controls Connections Board.

If external occupancy control is desired, connect a time clock or remotely controlled switch (closed for Occupied, open for Unoccupied sequence) at terminals marked OCCUPANCY. Cut jumper JMP 2 to complete the installation.

Step 13 — Install Accessories

Available accessories include:

- Curb
  - Thru-base connection kit (must be installed before unit is set on curb)
- Electric heaters and single-point connection kits
- Manual outside air damper
- Two-Position motorized outside air damper
- EconoMi$er IV (with control)
- EconoMi$er2 (without control/for external signal)
- Power Exhaust
- Differential dry-bulb sensor (EconoMi$er IV)
- Outdoor enthalpy sensor
- Differential enthalpy sensor
- CO₂ sensor
- DDC interface (PremierLink)
- Louvered hail guard
- Motormaster head pressure controls
- Phase monitor control

Refer to separate installation instructions for information on installing these accessories.

Pre-Start and Start-Up —

This completes the mechanical installation of the unit. Refer to the unit’s Service Manual for detailed Pre-Start and Start-Up instructions. Download the latest versions from HVAC Partners (www.hvacpartners.com).
UNIT START-UP CHECKLIST
(Remove and Store in Job File)

MODEL NO.: ___________________________  SERIAL NO.: ___________________________

I. PRE-START-UP
☐ VERIFY THAT ALL PACKAGING MATERIALS HAVE BEEN REMOVED FROM UNIT
☐ VERIFY INSTALLATION OF OUTDOOR AIR HOOD
☐ VERIFY INSTALLATION OF FLUE EXHAUST AND INLET HOOD
☐ VERIFY THAT CONDENSATE CONNECTION IS INSTALLED PER INSTRUCTIONS
☐ VERIFY THAT ALL ELECTRICAL CONNECTIONS AND TERMINALS ARE TIGHT
☐ CHECK THAT INDOOR-AIR FILTERS ARE CLEAN AND IN PLACE
☐ CHECK THAT OUTDOOR AIR INLET SCREENS ARE IN PLACE
☐ VERIFY THAT UNIT IS LEVEL
☐ CHECK FAN WHEELS AND PROPELLER FOR LOCATION IN HOUSING/ORIFICE AND VERIFY SETSCREW IS TIGHT
☐ VERIFY THAT FAN SHEAVES ARE ALIGNED AND BELTS ARE PROPERLY TENSIONED
☐ VERIFY THAT SCROLL COMPRESSORS ARE ROTATING IN THE CORRECT DIRECTION
☐ VERIFY INSTALLATION OF THERMOSTAT

II. START-UP

ELECTRICAL

SUPPLY VOLTAGE
L1-L2 ___  L2-L3 ___  L3-L1 ___

COMPRESSOR AMPS 1
L1 ___  L2 ___  L3 ___

COMPRESSOR AMPS 2
L1 ___  L2 ___  L3 ___

SUPPLY FAN AMPS
L1 ___  L2 ___  L3 ___

TEMPERATURES

OUTDOOR-AIR TEMPERATURE  _______ °F DB (DRY BULB)

RETURN-AIR TEMPERATURE  _______ °F DB  _______ °F WB (WET BULB)

COOLING SUPPLY AIR TEMPERATURE  _______ °F

PRESSURES

REFRIGERANT SUCTION  CIRCUIT A _______ PSIG
CIRCUIT B _______ PSIG

REFRIGERANT DISCHARGE  CIRCUIT A _______ PSIG
CIRCUIT B _______ PSIG

☐ VERIFY REFRIGERANT CHARGE USING CHARGING CHARTS

GENERAL
☐ ECONOMIZER MINIMUM VENT AND CHANGEOVER SETTINGS TO JOB REQUIREMENTS (IF EQUIPPED)
☐ VERIFY SMOKE DETECTOR UNIT SHUTDOWN BY UTILIZING MAGNET TEST
III. HUMIDIMIZER START-UP

STEPS

☐ 1. CHECK CTB FOR JUMPER 5, 6, 7
   JUMPER 5, 6, 7 MUST BE CUT AND OPEN

☐ 2. OPEN HUMIDISTAT CONTACTS

☐ 3. START UNIT IN COOLING (CLOSE Y1)

**OBSERVE AND RECORD**

A. SUCTION PRESSURE __________ PSIG

B. DISCHARGE PRESSURE __________ PSIG

C. ENTERING AIR TEMPERATURE __________ °F

D. LIQUID LINE TEMPERATURE
   AT OUTLET OR REHEAT COIL __________ °F

E. CONFIRM CORRECT ROTATION FOR COMPRESSOR

F. CHECK FOR CORRECT RAMP-UP OF OUTDOOR FAN MOTOR AS CONDENSER COIL WARMS

☐ 4. CHECK UNIT CHARGE PER CHARGING CHART

☐ 5. SWITCH UNIT TO HIGH-LATENT MODE (SUBCOOLER) BY CLOSING HUMIDISTAT WITH Y1 CLOSED

**OBSERVE**

☐ A. REDUCTION IN SUCTION PRESSURE (5 TO 7 PSI EXPECTED)

☐ B. DISCHARGE PRESSURE UNCHANGED

☐ C. LIQUID TEMPERATURE DROPS TO 50 TO 55°F RANGE

☐ D. LSV SOLENOID ENERGIZED (VALVE CLOSES)

☐ 6. SWITCH UNIT TO DEHUMID (REHEAT) BY OPENING Y1

**OBSERVE**

☐ A. SUCTION PRESSURE INCREASES TO NORMAL COOLING LEVEL

☐ B. DISCHARGE PRESSURE DECREASES (35 TO 50 PSI)

☐ C. LIQUID TEMPERATURE RETURNS TO NORMAL COOLING LEVEL

☐ D. LSV SOLENOID ENERGIZED (VALVE CLOSES)

☐ E. DSV SOLENOID ENERGIZED, VALVE OPENS

☐ 7. WITH UNIT IN DEHUMID MODE CLOSE W1
   COMPRESSOR AND OUTDOOR FAN STOP; LSV AND DSV SOLENOIDS DE-ENERGIZED

☐ 8. OPEN W1 RESTORE UNIT TO DEHUMID MODE

☐ 9. OPEN HUMIDISTAT INPUT
   COMPRESSOR AND OUTDOOR FAN STOP; LSV AND DSV SOLENOIDS DE-ENERGIZED

☐ 10. RESTORE SETPOINTS FOR THERMOSTAT AND HUMIDISTAT